

## ITEM 13 : PORTLAND CEMENT CONCRETE PAVEMENT

### SCOPE OF WORK

The works include the furnishing of all labor, materials and equipment required for the construction of gravel base course and concrete pavement. The works shall be in accordance with the lines and grades shown on the Drawings and in conformity with the Specifications.

### MATERIAL REQUIREMENTS

#### Cement

Portland cement shall conform to the requirements of the Section "Reinforced Concrete".

#### Fine Aggregate

The fine aggregate shall be well-graded from coarse to fine and shall conform to the requirements of the Section "Reinforced Concrete".

#### Coarse Aggregate

Coarse aggregate shall conform to the requirements of the Section "Reinforced Concrete".

#### Water

Clean, fresh, potable water shall be used for the mixing of all concrete and mortar and shall be from a source approved by the Engineer. Sea water or brackish water shall not be used.

#### Admixture

Admixture shall only be used with the written permission of the Engineer. If air-entraining agents, water reducing agents, set retarders or strength accelerators are permitted to be used, they shall not be used in greater dosages than those recommended by the manufacturer, or as permitted by the Engineer. The cost shall be considered as already in the Contractor's unit cost bid for concrete.

### TIE BARS AND SLIP BARS

Tie bars shall be deformed bars conforming to the requirements specified in AASHTO M 31 or M 42, except that rail steel shall not be used for tie bars that are to be bent and re-straightened during construction, sizes as indicated on the Drawings. The deformed bars shall be Grade 40 and shall be shipped in standard bundles, tagged and marked in accordance with the Code of Standard practice of the Concrete Reinforcement Steel Institute.

Slip bars shall be smooth round steel bars conforming to the requirements specified in AASHTO M 31 or plain M 42.

#### Joint Filler

Poured filler for joint shall conform to the requirements of AASHTO M173.

## EXECUTION

### Concrete Class

The concrete for pavement shall satisfy the following requirements:

Minimum 28-day comprehensive strength	:	24 MPa
Minimum Flexural Strength	:	3.8 MPa
Maximum Aggregate size	:	25 mm
Maximum water cement ratio	:	0.52

### Proportioning, Consistency and Mixing of Concrete

The proportioning, consistency and mixing of concrete shall conform to the requirements of the Section "Reinforced Concrete".

### Preparation

The base shall be watered and thoroughly moistened prior to placing of the concrete.

### Formwork Construction

Formwork shall comply with the requirements of the Section "Reinforced Concrete". Forms shall be of steel, of an approved section and shall be straight and of a depth equal to thickness of the pavement at the edge. The base of the forms shall be of sufficient width to provide necessary stability in all directions. The flange braces must extend outward on the base not less than 2/3 the height of the form.

All forms shall be rigidly supported on a bed of thoroughly compacted material during the entire operation of placing and finishing the concrete. They shall be set with their faces vertical so as to produce a surface complying with the required tolerance.

Adjacent lanes may be used in lieu of forms for supporting finishing equipment provided that proper protection is afforded to the concrete of the adjacent lanes to prevent damage, and provided further that the surface of the concrete carrying the finishing equipment does not vary by more than 3mm in each meter length. Adjacent lanes in lieu of forms may not be used until the concrete is at least seven (7) days old. Flanged wheels of the finishing equipment shall not be operated on the concrete surface. The inside edge of supporting wheels of the finishing machine shall not operate closer than 100mm from the edge of the concrete lane.

Alternative to placing forms, slip-forming may be used. Slip-form paving equipment shall be equipped with the traveling side forms of sufficient dimensions, shape and strength to support the concrete laterally for a sufficient length of time during placement to produce pavement of the required cross section. No abrupt changes in longitudinal alignment of the pavement will be permitted. The horizontal deviation shall not exceed 20mm from the proper alignment established by the Engineer.

## Joins

All joints, longitudinal, transverse, etc., shall be constructed as shown on the Drawings and shall be clean and free of all foreign material after completion of shoulder work prior to acceptance of the work and in accordance with the following provisions:

### Longitudinal and Transverse Contact Joints:

Longitudinal contact joints are joints formed between lanes that are poured separately. Transverse contact joints are joints formed between segments of a lane that are poured separately. Transverse contact joints shall be formed perpendicular to pavement centerline at the end of each day of concrete placing, or where concreting has been stopped for 30 minutes or longer but not nearer than 1.5 meters from sawed contraction joints. All contact joints shall have faces perpendicular to the surface of the pavement. Tie bars of the size, length and spacing shown on the Drawings shall be placed across longitudinal and transverse contact joints.

## Placing Concrete

The concrete shall be deposited and spread in order that segregation will not occur and place a uniform layer of concrete whose thickness is approximately 20 mm greater than that required for the finished pavement is placed. Rakes shall not be used for handling concrete.

In order to prevent the introduction into the concrete of earth and other foreign materials, the men whose duties require them to work in the concrete, shall in general, confine their movements to the area already covered with fresh concrete. Whenever it becomes necessary for these men to step out of the concrete, their footwear shall be washed or otherwise thoroughly cleaned before returning to the concrete. Repeated carelessness with regard to this detail will be deemed sufficient cause for removing and replacing such worker.

During the operation of striking off the concrete, a uniform ridge of concrete at least 70 mm in height shall be maintained ahead of the strike-off screed for its entire length. Except when making a construction joint, the finishing machine shall at no time be operated beyond that point where this surplus can be maintained in front of the strike-off screed.

After the first operation of the finishing machine, additional concrete shall be added to all low places and honeycombed spots and the concrete rescreeded. In any rescreeding, a uniform head of concrete shall be maintained ahead of the strike-off for its entire length. Honeycombed spots shall not be eliminated by tamping or grouting.

Workers on the job shall have mobile footbridges at their disposal so that they need not walk on the wet concrete.

In conjunction with the placing and spreading, the concrete shall be thoroughly spaded and vibrated along the forms, bulkhead, and joints.

The internal vibrators shall be of pneumatic, gas-driven, or electric type, and shall operate at a frequency of not less than 3,200 pulsations per minute.

Whenever the placing of the concrete is stopped or suspended for any reason, for a period of 30 minutes or longer, a suitable bulkhead shall be placed so as to produce a vertical transverse joint. If an emergency stop occurs within 2.5 meters of the contraction or an expansion joint the concrete shall be removed back to the joint. When the placing of the concrete is resumed, the bulkhead shall be removed and a new concrete placed and

vibrated evenly and solidly against the face of previously deposited concrete. Any concrete in excess of the amount needed to complete a given section or that has been deposited outside the forms shall not be used in the work.

The Contractor shall provide suitable equipment for protecting the fresh concrete in case of rain, such as screens which will cause the rain water to run off beyond the edges of the paving, rain proof tarpaulins or other methods approved by the Engineer. The equipment shall be sufficient to shelter from rain all areas equal to that paved in two hours of work.

### Finishing Concrete

The concrete shall be compacted and finished by a mechanical, self-propelled finishing machine of approved type, having two independently operated screeds. If a machine possessing only one screed is approved, the screed will not be less than 450 mm wide and shall be equipped with compensating springs to minimize the effect of the momentum of the screed on the side forms. The number of driving wheels, the weight of the machine and the power of the motor shall be so coordinated as to prevent slippage. The top of the forms and the surface of the finishing machine wheels shall be kept free from concrete or dirt.

The machine shall at all times be in first-class mechanical condition and shall be capable of compacting and finishing the concrete as herein described. Any machine which causes displacement of the side forms from the line or grade to which they have been properly set, or causes undue delay due to mechanical difficulties, shall be removed from the work and replaced by a machine meeting the Specifications.

The finishing machine shall be operated over each section of pavement two or more times and at such intervals as will produce the desired results. Generally, two passes of the finishing machine are considered the maximum desirable.

The concrete shall be vibrated, compacted, and finished by a vibratory finishing machine. The vibratory machine shall meet the requirements for ordinary finishing, and shall be one of the following type:

1. The machine shall have two independently operated screeds; the front screed shall be equipped with vibratory units with a frequency of not less than 3,500 pulsations per minute. There shall be not less than one vibratory unit for each 2.5 meters length or portion thereof, of vibratory screed surface. The front screed shall not be less than 300mm wide and shall be equipped with a "bull nose" front edge built on a radius of not less than 50mm. This type of vibratory finishing machine shall be operated in such manner that each section of pavement will receive at least one vibratory pass, but not more than two passes, unless otherwise directed, or ;
2. The machine shall be equipped with an independently operated vibratory "pan" (or pans) and two (2) independently operated screeds, the "pan" shall be mounted in a manner that will permit it to come in contact with the forms and will permit vibration of the full width of lane simultaneously.

There shall be not less than one vibratory unit for each 2 m. length or portion thereof, of vibrating pan surface. The vibratory units in any individual pan shall be synchronized and have a frequency of not less than 3,500 pulsations per minute. The front screed shall be capable of operating in a position that will strike off the concrete at a sufficient height above the top of the forms to allow for proper compaction with the vibrating pan. This type of vibratory finishing machine shall be operated in such manner than each section of pavement will receive at least one vibratory pass but not more than two passes, unless otherwise directed.

After the final pass of the finishing machine and when the concrete has started to dry, the surface of the pavement shall be finished with an approved longitudinal float. The float may be operated either manually or by mechanical means. The float may be either of wood or metal shall be straight and smooth and light in weight so as not to displace or sink into the concrete surface.

To be effective, the float shall be at least 300mm wide and 3m long. When manually operated, the float shall be moved from edge to edge with a wiping motion and advance one (1) meter or more.

The succeeding trip shall overlap the previous trip. A light smoothing lute at least 3 meters long may be used provided approved by the Engineer.

The surface of the pavement shall be tested by the Contractor, before the final belting, with an approved standard straightedge 3 meter in length. Irregularities so detected shall be corrected immediately. Special attention shall be given to the concrete adjacent to transverse joints to insure that the edges thereof are not above the grade specified or the adjacent concrete below grade. All depressions or projections shall be corrected before any initial set has developed in the concrete.

After the concrete has been brought to the required grade, contour and smoothness, it shall be finished by passing over the concrete a drag of one or two burlap clothes, which give the surface the required roughness. The vehicles used to carry these cloths may be independent of the concrete-laying machine or may be incorporated with it and may be operated either by hand or mechanically.

Hand finishing will be permitted only on variable width sections of the pavement and other places where the use of the finishing machine would be impractical. Hand finishing shall be accomplished by means of the hand-operated strike-off template of either steel or steel-shod wood construction. The striking template shall be operated forward with a combined longitudinal and transverse motion and shall be so manipulated that neither end will be raised off the side forms. A similar tamper shall be used for tamping the concrete.

As soon as the concrete has attained its initial set, the edges of the pavement, the longitudinal joints, the construction dummy and expansion joints not sawn shall be carefully finished with an edging tool having radius of at least 5mm. The tools, the special accessories for cutting impressed joints and methods of workmanship shall be such as will produce a joint whose edges are of the same quality of concrete as the other portion of the pavement. Methods and workmanship which make use of excess mortar or grout in this area shall be eliminated. Unnecessary tool marks shall be eliminated during work, and the edges left smooth and true to line.

### Striking Forms

Forms shall remain in place at least 12 hours after the concrete has been placed. When working conditions are such that the early strength gain of the concrete is delayed, the forms shall remain in place for a longer period, as directed by the Engineer. Bars or heavy load shall not be used against the concrete when still in the forms. Any damage to concrete resulting from form removal shall be repaired promptly by the Contractor as directed by the Engineer without any additional payment to the Contractor.

## Curing Concrete

Unless otherwise ordered by the Engineer, curing of concrete shall be done by any method specified in the Section "Reinforced Concrete".

## Cleaning and Sealing Joints

After completion of the required curing and before opening of the pavement to traffic, all joints shall be thoroughly cleaned of all concrete aggregate fragments or other materials.

After removal of side forms, the ends at transverse expansion joints at the edges of the pavement shall be carefully cleaned of any concrete within the expansion spaces for the entire depth of slab, care being taken not to injure the ends of the joints. Expansion and contraction joints shall then be poured with a hot joint sealer to the depth as indicated on the Drawings. Joint sealer shall be poured using approved hand pouring pots, with liquid at a temperature not less than that recommended by the approved manufacturer.

## Opening to Traffic

The pavement shall be closed to traffic, including the vehicles of the Contractor, for a period of 10 days after the concrete is placed or longer if in the opinion of the Engineer, the weather conditions make it necessary to extend this time. The Contractor shall furnish, place and maintain satisfactory barricades and lights as directed, to exclude all traffic from the pavement.

Any damage to the pavement due to traffic shall be repaired or replaced at the expense of the Contractor. Paving mixers, mechanical concrete spreaders and finishers and other heavy paving equipment shall not be operated on completed concrete lanes in order to construct alternate lanes until after the regular curing period is completed. Even then, planks shall be laid on the finished pavement or other precautions taken to prevent damage to the concrete pavement.

## Pavement Smoothness, Thickness and Tolerance

Portland cement concrete pavement shall be constructed to the designed level and transverse slope shown on the Drawing. The allowable tolerance shall be as listed hereunder:

- |    |  |         |
|----|--|---------|
| 1. | Permitted variation from design thickness of layer | + - 5mm |
| 2. | Permitted variation from design level of surface   | + - 5mm |

The thickness of the pavement will be determined by measurement of cores from the completed pavement in accordance with AASHTO T 148.

The completed pavement shall be accepted on a lot basis. A lot shall be considered as 2,500 sq.m of pavement. The last unit in each slab constitutes a lot in itself when its length is at least  $\frac{1}{2}$  of the normal lot length. If the length of the last unit is shorter than  $\frac{1}{2}$  of the normal lot length, it shall be included in the previous lot.

Other areas such as intersections, entrances, crossovers, ramp, etc., will be grouped together to form a lot. Small irregular areas may be included with other unit areas to form a lot.

## ITEM 14 : SECURITY FENCE

### DESCRIPTION

This item shall consist of furnishing, construction and installation of security fence components in any combinations in accordance with this specification, lines, grades and cross-sections shown on the Plans, or as directed by the Engineer.

### MATERIALS REQUIREMENT

Materials shall conform to the respective specifications and other requirements specified below

#### CONCRETE HOLLOW BLOCKS (CHB)

CHB shall be of standard manufacture, machine vibrated with fine and even texture and well-defined edges and conforming to the requirements of ASTM C 129. Unless otherwise specified on the Drawings, it shall have a minimum compressive strength of 4.14 MPa (600 psi). CHB shall be non-load bearing uniform and essentially smooth as normally achieved by standard molding methods and shall be free from any cracks, flaws or other defects.

#### BEDDING MORTAR

Mortar shall be composed of 1 part of Portland cement, 3 parts of sand and ½ part of lime. It shall have a compressive strength of [14 MPa (2,000 psi)] at 28 days and shall comply with property specifications for type N mortar set forth in ASTM Specification C 270 and as modified herein, proportioned and tested in an approved laboratory at the expense of the Contractor. When tested for water retention, the mortar shall have a flow after suction, of 75 percent or more when mixed to an initial flow of 125 to 140 percent. When tested for compressive strength, mortar shall be mixed to a flow of 100 to 115 percent. Aggregate for mortar shall conform to ASTM C 144.

#### PLASTER

Plaster shall comply with the same specification as those for bedding mortar and will include the use of synthetic fibrous reinforcement of type and dosage recommended by the manufacturer.

#### REINFORCING STEEL BARS AND RODS

Minimum yield strength of reinforcement shall conform to the specifications in Section of Reinforced Concrete.

#### CONCRETE

Minimum compressive strength of concrete shall conform to the specifications in Section of Reinforced Concrete.

#### BARBED WIRE AND STEEL/GI PIPE POST

The materials to be used shall conform to the specifications indicated on the drawings and shall be approved by the Engineer prior to installation.

#### CYCLONE WIRE MESH

Cyclone Wire Mesh shall conform to the requirements of ASTM A 121, Class I.

## **CONSTRUCTION REQUIREMENT**

The Contractor shall perform such clearing and grubbing as may be necessary to construct the fence to required grade and alignment. Fence shall generally follow the contour of the ground. Grading shall be performed where necessary to provide a neat appearance.

The post shall be erected vertically in position inside the formwork of the foundation block prior to the placing of concrete shall be adequately supported by bracing to prevent movement of the post during the placing and setting of the concrete. The post shall be erected to the height and location shown on the Plans, or as ordered by the Engineer.

Masonry shall be laid plumb, true to line, with level courses accurately spaced. Bond pattern shall be kept plumb throughout. Corners and reveals shall be plumb and true. Vertical joints shall be shoved tight. Each unit shall be adjusted to final position while mortar is still soft and plastic. Any unit that is disturbed after mortar has stiffened shall be removed and relaid with fresh mortar. Courses shall be so spaced that backing masonry will level off, flush with the face work at all joints where ties occur. Chases and rake-out joints shall be kept free from mortar or other debris.

**Anchorage to concrete.** Anchorage to abutting columns shall be provided only where indicated. Details shall be as indicated including anchorage to underside of beams and slabs

Cutting and fitting, including that required to accommodate the work of others shall be done by masonry mechanics. Wherever possible, full units of the proper size shall be used in lieu of cut units. Cut edges shall be clean, true and sharp. Openings shall be carefully cut, formed or otherwise neatly made for recessed items and for electrical, plumbing, or other mechanical installations so that wall plates, cover plates, or escutcheons required by the installation will completely conceal the openings and will have bottoms in alignment with lower edge of masonry joints. Webs of hollow masonry units shall be cut to the minimum required for the installation. Reinforced masonry lintels shall be provided as indicated above openings over 300mm wide, for pipes, ducts and cable trays, unless steel sleeves are used.

Spaces around built-in items shall be filled with mortar. Openings around flush-mounted electrical outlet boxes in wet locations shall be pointed flush with mortar including flush joints above the boxes. Anchors, ties, accessories, flashing, pipe sleeves and other items required to be built-in shall be built-in as the masonry work progresses. Anchors, ties, and joint reinforcement shall be fully embedded in mortar.

Unfinished work shall be stepped back for jointing with new work. Tothing may be resorted to only when specifically approved. Before laying new work, loose mortar shall be removed and the exposed joint shall be thoroughly cleaned.

Mortar shall be accurately measured in laboratory-established proportions and mixed with as much water as may be necessary to produce the wettest workable consistency possible. Mortar shall be placed in final position within one hour after mixing. Mortar not used or that has started to set within this time interval shall be discarded.

Joints in exposed-to-view except control joints, joints to be pointed or caulked or sealed, and openings around flush-mounted electrical outlet boxes in wet locations shall be tooled slightly concave with the mortar thoroughly compacted and pressed against the edges of the units. Tooling shall be done when the mortar has been thumbprint hard. The tooled joint shall be finished to uniformly straight and true lines and surfaces, smooth and free of tool marks.

Details of reinforcement shall be as indicated in the drawings. Reinforcing shall not be bent or straightened in a manner injurious to the steel. Bars with kinks or bends not shown on the drawings shall not be used. Placement of reinforcement shall be inspected and approved prior to placing

grout. One piece vertical bars extending from floor to floor or roof above shall be provided. Vertical bars shall be spliced only where indicated.

a. Positioning Bars

Vertical bars shall be positioned accurately at the centerline of the wall. A minimum clearance between the bars and masonry units of 12mm and between parallel bars of one diameter of the reinforcement shall be maintained. Vertical reinforcing shall be held in place using metal supports, centering clips, spacers, ties or caging devices located near the ends of each bar and at intermediate intervals of not more than 192 diameters of the reinforcement.

b. Splices

Splices shall be located only as indicated. Splices shall be staggered in adjacent bars at least 600mm. Bars shall be lapped a minimum of 40 diameters of the reinforcement.

Welding shall be done in accordance with Standard Code and under supervision of Engineer.

## **PAINTING AND CLEANING**

If required in the contract, paint shall be in accordance to the specification indicated in the plans and coordinated with the end user.

Mortar daubs or splashing, before setting or hardening, shall be completely removed from masonry unit surfaces that will be exposed or painted. Before completion of the work, all defects in joints or masonry to be exposed or painted shall be raked out as necessary, filled with mortar, and tooled to match existing joints. Masonry surfaces shall not be cleaned, other than removing excess surface mortar until mortar in joints has hardened. Masonry hardened surfaces shall be left clean, free of mortar daubs, dirt, stain and discoloration, including scum from cleaning operations and with tight mortar joints throughout. Metal tools and metal brushes shall not be used for cleaning.

**ITEM 15 : STEEL AND METAL WORKS****GENERAL**

General Requirements contain provisions and requirements essential to these specifications; and apply to this Section, whether or not referred to herein.

**SCOPE OF WORK**

The work includes the furnishing of all labor, materials, equipment and other incidentals necessary for the fabrication and installation of structural steel and miscellaneous metal works as specified in relevant items of these specifications and as indicated on the drawings.

**SUBMITTAL**

1. Before placing orders for materials for the steel and metal works, the Contractor shall submit to the Engineer for approval shop drawings for all steelwork. All project shop drawings shall show the dimension of all parts, method of construction, bolts, welding sectional areas and other details.
2. The detail of connections shown on the shop drawings shall be such as to minimize formation of pockets to hold condensation, water or dirt. A minimum gap between abutting angles and the like shall be provided wherever possible to eliminate any traps and facilitate maintenance painting.
3. No materials shall be ordered nor fabrication commenced until the shop drawings are approved by the Engineer.

**STORAGE OF MATERIALS**

Structural materials, either plain or fabricated, shall be stored above the ground upon platforms, skids, or other supports. Materials shall be kept free from dirt, grease, and other foreign matter and shall be protected from corrosion.

**MATERIAL REQUIREMENTS**

1. Unless specified herein all steel structures and metals shall conform with the requirements of "Steel and Metal Works." Connections where details are not specified or indicated herein, shall be designed in accordance with the American Institute of Steel Construction (AISC), Manual of Steel Construction, latest edition.
2. Structural steel works consisting of channels, gusset plates and other structural steel shape shall be as indicated on the drawings and shall be structural carbon steel conforming to ASTM A 36. Shapes shall be as given in AISC, Manual of Steel Construction.
3. High strength structural bolts, shall conform to ASTM A 325, Types 1 or 2. Nuts shall conform to ASTM A 560, Grade A, heavy hex style, except nuts 38 mm (1-1/2 inch) may be provided in hex style. Washers shall conform to ANSI B 18.22.1, Type B.
4. Electrodes for arc welding shall be E70 series conforming to American Welding Society Specifications A5.1.
5. Tests are required under the ASTM Standards for steel to be used in the Works and shall be carried out in the presence of the Engineer and at least four (4) days notice must be given to him of the dates proposed for such tests. Four (4) calendar days notice on which fabricated steelwork will be ready for inspection in the Contractor's yard.

6. Standard bolt shall conform to ASTM A 307 Carbon Steel Externally Threaded Standard Fasteners.

## **EXECUTION**

### **QUALIFICATION**

Qualification of steel fabricators, erectors and welders shall comply with the requirements.

### **FABRICATION REQUIREMENTS**

1. **Workmanship**

Fabrication shall be performed within the permissible tolerance by the approved fabricator. All workmanship shall be of the best quality with respect to internationally recognized standards of practice.

2. **Cutting**

Low-carbon structural steel may be cut by machine-guided torch instead of by shears or saw. Harmful notches, burrs, irregularities, etc., shall not be developed at the cut surface.

3. **Contact Faces**

Contact surfaces between bases or other elements bearing directly upon bearing plates shall be ground or milled as necessary for full effective bearing. Edges for welding shall likewise be properly prepared.

4. **Bolt Holes**

Bolt holes shall be according to engineering practice and as specified in these specifications. Gas burning of holes will not be permitted.

5. **High Strength Bolt Assembly Preparation**

Surfaces of high strength bolted parts in contact with bolt heads and nuts shall not have a slope of more than 1:20 with respect to a plane normal to the bolt axis.

Where the surface of a high strength bolted part has a slope of more than 1:20, a beveled washer shall be used to compensate for lack of parallelism.

High strength bolted parts shall fit solidly together when assembled and shall not be separated by gaskets or any other interposed compressible materials.

When assembled, all joint surfaces including those adjacent to washers shall be free of scale except tight mill scale, and shall be free from dirt, loose scale, burrs, and other defects that would prevent solid seating of parts.

Contact surfaces of friction-type joints shall be free from oil, paint, lacquer or galvanizing.

6. **Welding**

All welding shall be done only by welders certified as to their ability to perform in accordance with accepted testing requirement.

Welding of parts shall be in accordance with structural standards and the Standard Code for Arc and Gas Welding in Building Construction of AWS, and shall only be done where shown, specified, or permitted by the Engineer.

Damage to galvanized areas by welding shall be thoroughly cleaned with wire brushing and all traces of welding flux and loose or cracked zinc coating shall be removed prior to painting. The cleaned area shall be painted with two coats of zinc oxide-zinc dust paint. The paint shall be properly compounded with a suitable vehicle in the ratio of one part zinc oxide to four parts zinc dust by weight. As an alternative to the above, the Contractor may submit for approval the use of a galvanizing rod or galvanizing solder to repair damaged areas.

The welding machine shall be a stable welder, and have suitable functions for the dimension of materials to be welded. The auxiliary tools used for welding shall perform sufficiently and adequately.

The welding machine used for field welding shall be of readily adjustable for electric current.

## 7. Shop Assembly

Structural units furnished shall be assembled in the shop. An inspection shall be made to determine that the fabrication and the matching of the component parts are correct.

Jigs shall be used for the assembly of units as much as possible to maintain appropriate position of mutual materials.

Approval of the Engineer shall be required when drilling temporary bolt holes or welding temporary support to the assembled structure.

The tolerances shall not exceed those allowed by codes and each unit assembled shall be closely checked to insure that all necessary clearances have been provided and that binding does not occur in any moving part.

In order to maintain accurate finished dimensions and shape, appropriate reverse strain or restraint shall be provided as required. Assembly and disassembly work shall be performed in the presence of the Engineer, unless waived in writing by the Engineer any errors or defects disclosed shall be immediately remedied by the Contractor.

Before disassembly for shipment, component parts of the structures shall be match marked to facilitate erection in the field.

## FABRICATION TOLERANCES

### 1. Dimensional Tolerances for Structural Work

Dimensions shall be measured by means of an approved calibrated steel tape at the time of inspection. Unevenness of plate work shall not exceed the limitation of the standard mill practice as specified in the American Institute of Steel Construction, "Manual of Steel Construction".

### 2. Camber

Reverse camber in any structural steel members in excess of 1/1,000 of the span length shall cause rejection. The minimum dead load camber for any structural steel member shall be as allowed by Code, or otherwise specified.

## INSPECTION AND TEST OF WELDING

### 1. Inspection of Welding

Inspection of welding shall be executed for the following work phases.

#### a. Before Welding

Scum, angle of bevel, root clearance, cleaning of surface to be welded, quality of end tab, drying of welding rod.

#### b. During Welding

Welding procedure, diameter of coil and wire, type of flux, welding current and voltage, welding speed, welding rod position, length of arc, melting, cleaning of slag of each level under surface chapping, supervision of welding rod.

#### c. After Execution of Welding

Assurance of bead surface, existence of harmful defects, treatment of crater, quality of slag removal, size of fillet, dimension of extra fill of butt welding, treatment of end tab.

### 2. Testing of Welding

Twenty percent (20%) of welds contributing in the overall strength of the structure and which will be inaccessible for the inspection in service shall be tested.

Welding shall be tested by ultrasonic test to the extent specified herein or as directed by the Engineer.

Where partial inspection is required, the ultrasonic test shall be located at random on the welds so as to indicate typical welding quality.

If ten percent (10%) of the random ultrasonic tested indicate unacceptable defect, the remaining eighty percent (80%) of the welding shall be tested. Repair welding required shall be ultrasonic tested after the repairs are made.

## CORRECTIONS

In lieu of the rejection of an entire piece or member containing welding which is unsatisfactory or which indicates inferior workmanship, corrective measures may be permitted by the Engineer whose specific approval shall be obtained for making each correction. Defective or unsound welds or base steel shall be corrected either by removing and replacing the entire weld, or as follows.

1. Excessive convexity or overlap shall be reduced by grinding.
2. Undercuts, lack of weld shall be repaired with necessary reinforcement of weld after removal of any foreign materials such as slag, dust, oil, etc.
3. Any defects such as slag inclusions, incomplete fusion, or inadequate joint penetration, shall be completely removed, cleaned and re-welded.
4. Cracks in welds or base steel, shall be removed to sound steel throughout their length and 5cm beyond each end of the crack, followed by welding. The extent of the crack, depth and length, shall be ascertained by the use of acid etching, magnetic particle

inspection or other equally positive means.

The removal of welded steel shall be done by chipping, grinding, oxygen cutting, oxygen gouging, or air carbon arc gouging and in such a manner that the remaining welded steel or base steel is not nicked or undercut. Defective portions of the welding shall be removed without substantial removal of the base steel.

## INSTALLATION

### 1. Installation Program

#### a. Prerequisite Condition

Prior to executing steel fabrication and field installation, the Contractor shall prepare a comprehensive installation program including engineering supervision organization, fabrication procedures, field installation procedures, material application, machinery applications, inspection procedure, scope and standard of quality judgment, and submit to the Engineer for approval.

#### b. Special Technical Engineering

Special technical engineering different from contract specifications can be applied upon receiving approval of the Engineer.

### 2. Installation Requirement

#### a. Setting of Anchor Bolt and Others

- a. 1. Anchor bolts shall be set in accurate position by using templates.
- a. 2. The setting method shall be proposed to the Engineer for his approval before setting starts.
- a. 3. The threads of bolt shall be cured with an appropriate method against rust and/or any damage before tightening.
- a. 4. Non-shrink mortar shall be placed under base plates, well cured to obtain the sufficient strength before bearing loads are applied to base plates.

#### b. Temporary Bracing

- b. 1. Temporary bracing shall be installed as necessary to stay assemblies and assume loads against forces due to transport, erection operations or other work.
- b. 2. Temporary bracing shall be maintained in place until permanent work is properly connected and other construction installed as necessary for support, bracing or staying of permanent work.
- b. 3. Extent and quality of temporary bracing shall be as necessary against wind and other loads, including seismic loads not less than those for which the permanent structure is designed to resist.

#### c. Adequacy of Temporary Connections

During erection, temporary connection work shall be securely made by bolting and/or

welding for all dead load, wind and erection stresses.

d. Alignment

No permanent bolting or welding shall be done until the alignment of all parts with respect to each other shall be true within the respective tolerances required.

e. Field Welding

e. 1. Any shop paint or surfaces adjacent to joints where field welding is to be executed shall be wire brushed to remove paint/primer.

e. 2. Field welding shall conform to the requirements specified herein, except as approved by the Engineer.

f. High Strength Bolts

Final tightening of high strength bolts shall be done by using manufacturer's power operated equipment without any overstress to the threads.

g. Correction of Errors

g. 1. Corrections of minor misfits by use of drift pins, and reaming, chipping or cutting will be permitted and shall be provided as part of erection work.

g. 2. Any errors to be corrected or adjusted, preventing proper assembly, shall be immediately reported to the Engineer, and such corrections or adjustments shall be made as necessary and approved by the Engineer.

g. 3. Cutting or alterations other than as approved will not be permitted.

h. Erection

h. 1. Erection and installation shall be as per approved shop drawings.

h. 2. Each structural unit shall be accurately aligned by the use of steel shims, or other approved methods so that no binding in any moving parts or distortion of any members occurs before it is finally fastened in place.

h. 3. Operations, procedures of erection and bracing shall not cause any damage to works previously placed nor make overstress to any of the building parts or components. Damage caused by such operations shall be repaired as directed by the Engineer at no extra cost to the Employer.

## GALVANIZING

### PREPARATION

All mild steel parts exposed to weather shall be hot-dipped galvanized after fabrication in accordance with the requirements of ASTM A 123 or ASTM A 153. Prior to galvanizing, the surfaces shall be cleaned of dirt, weld splatter, grease, slag, oil, paint or other deleterious matters. The steel surfaces shall be chemically de-scaled and cleaned with the same abrasive blast or other suitable method as approved by the Engineer.

### COATING

The zinc coating shall consist of uniform layers of commercially pure zinc free from abrasions, cracks blisters, chemical spots or other imperfections, and shall adhere firmly to the surface of the steel. The weight of zinc coating per square meter of actual surface shall not be less than 550 grams. Any surface damaged subsequent to galvanizing shall be given two coats of approved zinc rich paints.

## PAINTING

This work shall consist of the preparation of the metal surfaces, the application, protection and drying of the painted surfaces, and supplying of all tools, tackle, scaffolding, labor and materials necessary for the entire work. Painting shall be applied in the field or shop as approved by the Engineer.

Unless otherwise specified or approved, all painting work for structural steel shall comply with the requirements of this Section.

## SHOP PAINTING

All structural steel shall be given a shop primer after fabrication and cleaning before delivery to the site.

All steel work shall be thoroughly dried and cleaned of all loose mill scale, rust and foreign matters by means of sand blasting or other suitable methods approved by the Engineer before shop painting shall be applied. Each individual piece shall be painted prior to assembly. Portions where field welding or field contact with concrete is required shall not be painted.

Except for galvanized surfaces and items to be encased in concrete, clean ferrous metal surfaces shall be given one coat of Amerlock 400 Epoxy Primer at 100 Microns or approved equal. Additional coat shall be applied to surfaces that will be concealed or inaccessible for finish painting by Amerlock 400, Top Coat at 150 Microns with color or equivalent.

## FIELD PAINTING

After erection, the Contractor shall thoroughly prepare and clean the entire surface of all structural steel from all dirt, grease, rust or other foreign matters. The entire surface of all members shall then be field painted.

## MATERIALS

1. Structural Steel Work
  - a. After surface preparation, steelwork shall be given one coat of approved prefabricating primer.
  - b. Before final assembly of steelwork at the fabricator's shop, two shop coats of special red lead primer shall be applied to the surface of sections to be in permanent contact, meeting faces and all other concealed surfaces. After final assembly, but before delivery to the project site, the steelwork shall likewise be given two shop coats of special red lead primer.

2. Galvanized Steelwork

All galvanized steelwork shall be treated with zinc chromate two-pack etch primer followed by one coat of non-etch zinc chromate primer.

### 3. Miscellaneous Metal Work

Unless otherwise specified in other Sections of the Specifications or shown on the drawing, miscellaneous metal works such as ladders, structural steel ladder rungs, etc. shall be given two shop coats of epoxy primer and two coats of epoxy enamel.

## CONSTRUCTION METHODS

### 1. Cleaning of Surfaces

Surfaces of metal to be painted shall be thoroughly cleaned; removing rust, loose mill scale, dirt, oil or grease, and other foreign substances. Unless cleaning is to be done by sand blasting, all weld areas, before cleaning is started, shall be neutralized with a proper chemical, after which they shall be thoroughly rinsed with water.

Three methods of cleaning are provided herein. The particular method to be used shall be as directed by the Engineer.

### 2. Hand Cleaning

The removal of rust, scale, and dirt shall be done by the use of metal brushes, scrapers, chisels, hammers or other effective means. Oil and grease shall be removed by the use of gasoline or benzene.

Bristle or wood fiber brushes shall be used for removing loose dirt.

### 3. Sandblasting

All steel shall be cleaned by sandblasting. The sandblasting shall remove all loose mill scale and other substances. Special attention shall be given to cleaning of corners and re-entrant angles. Before painting, sand adhering to the steel in corners and elsewhere shall be removed. The cleaning shall be approved by the Engineer prior to any painting which shall be done as soon as possible before rust forms.

### 4. Flame Cleaning

All metal, except surface inside boxed members and other surfaces which shall be inaccessible to the flame cleaning operation after the member is assembled, shall be flame cleaned in accordance with the following operations.

- a. Oil, grease, and similar adherent matter shall be removed by washing with a suitable solvent. Excess solvent shall be wiped from the work before processing with subsequent operations.
- b. The surface to be painted shall be cleaned and dehydrated (free from occluded moisture) by the passage of oxyacetylene flames which have an oxygen to acetylene ratio of at least 1.0. The oxyacetylene flames shall be applied to the surfaces of the steel in such a manner and at such speed that the surfaces are dehydrated; dirt, rust loose scale in the form of blisters or scabs, and similar foreign matters are freed by the rapid, intense heating by the flames. The number arrangement and manipulation of the flames shall be such that all parts of the surfaces to be painted are adequately cleaned and dehydrated.
- c. Promptly after the application of the flames, the surfaces of the steel shall be wire brushed, hand scraped wherever necessary, and then swept and dusted to remove all free materials and foreign particles.

- d. Paint shall be applied promptly after the steel has been cleaned and while the temperature of the steel is still above that of the surrounding atmosphere.

## 5. Weather Conditions

### a. Exterior Coatings

Coatings to surface shall not be applied during foggy or rainy weather, or under the following surface temperature conditions: below 4°C, or over 35°C, unless approved by the Engineer.

### b. Interior Coatings

Coatings shall be applied when surfaces to be painted are dry and the following surface temperatures can be maintained: between 18 to 35°C during the application.

## 6. Application

- a. Paint shall be factory tinted and mixed. All paint shall be field mixed before applying in order to keep the pigments in uniform suspension.

### b. Field Painting

When the erection work is complete, including all bolting and straightening of bent metal, all adhering rust, scale, dirt, grease or other foreign materials shall be removed as specified above.

As soon as the Engineer has examined and approved each steel and metal works structures, all field bolts, all welds, and any surfaces from which the top or first coat of paint has become worn off, or has otherwise come defective shall be cleaned and thoroughly covered with one coat of paint.

Surfaces to be bolted and surfaces which shall be in contact with concrete, shall not be painted. Surfaces which shall be inaccessible after erection shall be painted with such field coats as are required. When the paint applied for retouching the shop coat has thoroughly dried, and the field cleaning has been satisfactorily completed, such field coats as are required shall be applied. In no case shall a succeeding coat be applied until the previous coat is dry throughout the full thickness of the paint film. All small cracks and cavities which were not sealed in a watertight manner by the first field coat shall be filled with a pasty mixture of red lead and linseed oil before the second coat is applied.

The following provision shall apply to the application of both coats. To secure a maximum coating on edges of plates or shapes, bolt heads and other parts subjected to special wear and attack, the edges shall first be striped with a longitudinal motion and the bolt heads with a rotary motion of the brush, followed immediately by the general painting of the whole surface, including the edges and bolt heads.

The application of the second field coat shall be deferred until adjoining concrete work has been placed and finished. If concreting operations have damaged the paint, the surface shall be re-cleaned and repainted.

### c. General Manners

Painting shall be done in a neat and workmanlike manner. Paint may be applied with hand brushes or be spraying, except aluminum paint which preferably shall be applied by spraying. By either method the coating of paint applied shall be smoothly and uniformly spread so that no excess paint shall collect at any point. If the work done by spraying is not satisfactory to the Engineer hand brushing shall be required.

d. **Brushing**

When brushes are used, the paint shall be so manipulated under the brush as to produce a smooth, uniform, even coating in close contact with the metal or with previously applied paint, and shall be worked into all corners and crevices.

e. **Spraying**

Power spraying equipment shall be used to apply the paint in a fine spray. Without the addition of any paint, the sprayed area shall be immediately followed by brushing, when necessary, to secure uniform coverage and to eliminate wrinkling, blistering and air holes.

f. **Removal of Paint**

If the painting is unsatisfactory to the Engineer the paint shall be removed and the metal thoroughly cleaned and repainted.

**ITEM 16 : ZINC (HOT-DIP GALVANIZED) COATINGS ON IRON AND STEEL**

**SCOPE OF WORK**

This specification covers the requirements for zinc coating (galvanizing) by the hot-dip process on iron and steel products made from rolled pressed and forged shapes, casting, plates, bars and strips.

This specification covers both fabricated and un-fabricated products, for example, assembled steel products, structural steel fabrications, large tubes already bent or welded before galvanizing, and wire work fabricated from uncoated steel wire. It also covers steel forgings and iron castings incorporated into pieces fabricated before galvanizing or which are too large to be centrifuged (or otherwise handled to remove excess galvanizing bath metal).

**MATERIAL REQUIREMENTS**

**STEEL OR IRON**

The specification, grade or designation, and type and degree of surface contamination of the iron or steel in articles to be galvanized shall be supplied by the purchaser to the hot-dip galvanizer prior to galvanizing.

The presence in steels and weld metal, in certain percentages, of some elements such as silicon, carbon and phosphorus tends to accelerate the growth of the zinc-iron alloy layer so that the coating may have a matte finish with a little or no outer zinc layer.

**EXECUTION**

**FABRICATION**

The design and fabrication of the product to be galvanized shall be in accordance to the plans and specifications. ASTM Practices A 143, A 384 and A 385 provide guidance for steel fabrication for optimum hot-dip galvanizing and shall be complied with in both design and fabrication.

**CASTINGS**

The composition of heat treatment of iron and steel castings shall conform to specifications designated by the purchaser. Some types of castings have been known to show potential problems being embrittled during normal thermal cycle of hot-dip galvanizing. The requirements for malleable iron castings to be galvanized are stipulated in ASTM specification A 47.

**ZINC**

The zinc used in the galvanizing bath shall conform to ASTM Specification B 6. If a zinc alloy is used as the primary feed to the galvanizing bath, then the base material used to make that alloy shall conform to ASTM Specification B 6.

**BATH COMPOSITION**

The molten metal in the working volume of the galvanizing bath shall contain not less than an average value of 98.0% zinc by weight.

**COATING PROPERTIES**

**Table 1 – Minimum Average Coating Thickness Grade by Material Category**

Material Category	All Specimens Tested Steel Thickness Range (Measured), mm (in.)				
	< 1/16 (<1.6)	1/16 to < 1/8 (1.6 to < 3.2)	1/8 to < 3/16 (3.2 to 4.8)	> 3/16 to < 1/4 (> 4.8 to < 6.4)	≥ 1/4 (≥ 6.4)
Structural Shapes & Plate	45	65	75	85	100
Strip and Bar	45	65	75	85	100
Pipe and Tubing	45	45	75	75	75
Wire	35	50	60	65	80

**COATING THICKNESS**

The average thickness of coating for all specimens tested shall conform to the requirements of Table 1 for the categories and thickness of the material being galvanized. Minimum average thickness of coating for any individual specimen is one coating grade less than that required in Table 1. Where products consisting of various material thicknesses or categories are galvanized, the coating thickness grades of each thickness range and material category of material shall be shown in Table 1. The specification of coating thickness heavier than those required by Table 1 shall be subject to mutual agreement between the galvanizer and Engineer.

For articles whose surface area is greater than 100,000 mm<sup>2</sup> (160 in.<sup>2</sup>) (multi-specimen articles), each test article in the sample must meet the appropriate minimum average coating thickness grade requirements of Table 1. Each specimen coating thickness grade comprising that overall average for each test article shall average not less than one coating grade below that required in Table 1.

For articles whose surface area is equal to or less than 100,000 mm<sup>2</sup> (160 in.<sup>2</sup>) (single-specimen articles), the average of all test articles in the sample must meet the appropriate minimum average coating thickness grade requirements of Table 1. For each test article, its specimen coating thickness shall not be less than one coating grade below that required in Table 1.

No individual measurement or cluster of measurements at the same general location on a test specimen shall be cause for rejection under this specification provided that when those measurements are averaged with the other dispersed measurements to determine the specimen coating thickness grade for that specimen, the requirements of the above specifications as appropriate are met.

The coating thickness grades in Table 1 represent the minimum value obtainable with a high level of confidence for the ranges typically found in each material category. While most coating thicknesses will be in excess of those values, some materials in each category may be less reactive (for example, because of chemistry or surface condition) than other materials of the steel category spectrum. Therefore, some articles may have a coating grade at or close to the minimum requirements shown in Table 1. In such cases, the precision and accuracy of the coating thickness measuring technique should be taken into consideration when rejecting such articles for coating thickness below that is required by this specification.

## FINISH

The coating shall be continuous (except as provided below), and as reasonably smooth and uniform in thickness as the weight size and shape of the item. Except for local excess coating thickness which would interfere with the use of the product or make it dangerous to handle (edge tears or spikes), rejection for non-uniform coating shall be made only for plainly visible excess coating not related to design factors such as holes, joints, or special drainage problems. Since surface smoothness is a relative term, minor roughness that does not interfere with the intended use of the product, or roughness that is related to the as-received (un-galvanized) surface condition, steel chemistry to zinc shall not be grounds for rejection.

Surfaces that remain uncoated after galvanizing may be renovated in accordance with the methods in ASTM Practice A 780 provided that the following conditions are met:

1. Each area subject to renovation shall be 25mm (1 in.) or less in its narrowest dimension.
2. The total area subject to renovation on each article shall be no more than ½ of 1% of the accessible surface area to be coated on that article, or 22,500mm<sup>2</sup> (36 in.<sup>2</sup>) per ton of piece weight, whichever is less. Inaccessible surface areas are those which cannot be reached for appropriate surface preparation and application of repair materials as described in ASTM Practice A 780.
3. The thickness of renovation shall be that is required by the thickness grade for the appropriate material category and thickness range in Table 1 in accordance with the coating thickness requirements, except that for renovation using zinc paints, the thickness of renovation shall be 50% higher than that required by table 1, but not greater than 0.0254mm (4.0 mils).
4. When areas requiring renovation exceed the criteria previously provide, or are inaccessible for repair, the coating shall be rejected.

## THREADED COMPONENTS IN ASSEMBLIES

The zinc coating on external threads shall not be subjected to a cutting, rolling or finishing tool operation, unless specifically authorized by the purchaser. Internal threads may be tapped or retapped after galvanizing. Coatings shall conform to the requirements of ASTM Specification A 153/A 153 M.

## APPEARANCE

Upon shipment from the galvanizing facility, galvanized articles shall be free from uncoated areas, blisters, flux deposits and gross dross inclusions. Lumps, projections, globules or heavy deposits of zinc which will interfere with the intended use of the material will not be permitted. Plain holes of 12.5mm (1/2 in.) diameter or more shall be clean and reasonably free from excess zinc. Marks in the zinc coating caused by tongs or other items used in handling the article during the galvanizing operation shall not be cause for rejection unless such marks have exposed the base metal, and the bare metal areas exceed the criteria provided in number 1 and 2 of Subsection "Finish".

Whenever dross is present in a form other than finely dispersed pimples in the coating and is present in such amount as to be susceptible to mechanical damage, it will be considered as "gross".

## ADHERENCE

The zinc coating shall withstand handling consistent with the nature and thickness of the coating and the normal use of the article, without peeling or flaking. Although some material may be formed after galvanizing, in general the zinc coating on the articles covered by this specification is too heavy to permit severe bonding without damaging the coating.

## SAMPLING

A lot is a unit of production or shipment from which a sample may be taken for testing. Unless otherwise agreed upon between the galvanizer and the purchaser, or established within this specification, the lot shall be as follows:

1. For testing at a galvanizer's facility, a lot is one or more articles of the same type and size comprising a single order or a single delivery load, whichever is smaller, or any number of articles identified as a lot by the galvanizer, when these have been galvanized within a single production shift and in the same bath.
2. For test by the purchaser after delivery, the lot consists of the single order or the single delivery load, whichever is smaller, unless the lot identify, established in accordance with the above, is maintained and clearly indicated in the shipment by the galvanizer.

The method of selection and number of test specimens shall be agreed upon between the galvanizer and the purchaser. Otherwise, the test specimens shall be selected random from each lot. In this case, the minimum number of specimens from each lot shall be as follows:

Number of Pieces in Lot	Number of Specimens
3 or less	All
4 to 500	3
501 to 1,200	5
1,201 to 3,200	8
3,201 to 10,000	13
10,001 and over	20

A test specimen which fails to conform to any requirement of this specifications shall not be used to determine the conformance to other requirements.

## TEST REQUIREMENTS

### Magnetic Thickness Measurements:

The thickness of the coating shall be determined by magnetic thickness gauge measurements in accordance with ASTM Practice E 376. For each specimen, five or more measurements shall be made at points widely dispersed throughout the volume occupied by the specimen so as to represent as much as practical, the entire surface area of the test specimen. The average of the five or more measurements thus made for each specimen is the specimen coating thickness.

For articles whose surface area is greater than 100,000 mm<sup>2</sup> (160 in<sup>2</sup>), in the average of the three specimen coating thickness grades comprising each test article is the average coating thickness for that test article. A specimen must be evaluated for each steel category and material thickness within the requirements for each specimen of the test article

For articles whose surface area is equal to or less than 100,000 mm<sup>2</sup> (160 in<sup>2</sup>), the average of all specimen coating thickness grades is the average coating thickness for the sample.

The use of magnetic measurement method is appropriate for larger articles, and may be appropriate for smaller articles when such is practical using ASTM Practice E 376.

### Stripping Method

The average weight of coating may be determined by stripping a test article, a specimen removed from a test article, or group of test articles in the case of very small items such as nails, etc., in accordance with Test method ASTM A 90/A 90m. The weight of coating per unit area thus determined is converted to equivalent coating thickness values in accordance with Table 2, Coating Thickness Grade (rounding up or down as appropriate). The thickness of coating thus obtained is the test article coating thickness, or in the case of a specimen removed from a test article, is the specimen average coating thickness.

Table 2 – Coating Thickness Grade <sup>A</sup>

Coating Grade	mils	oz/ft <sup>2</sup>	µm	g/m <sup>2</sup>
35	1.4	0.8	35	245
40	1.4	1.0	45	320
50	2.0	1.2	50	355
55	2.2	1.3	55	390
60	2.4	1.4	60	425
65	2.6	1.5	65	460
75	3.0	1.7	75	530
80	3.1	1.9	80	565
85	3.3	2.0	85	600
100	3.9	2.3	100	705

<sup>A</sup> Conversions in Table 2 are based on the metric thickness value equivalents from the next earlier version, using conversion factors consistent with Table X 2.1 in Specification A 653/A 653M, rounded to the nearest 5 µm (0.0002 in.). The conversion factors used are: mils = µm x 0.03937; oz/ft<sup>2</sup> = µm x 0.002316; g/m<sup>2</sup> = µm x 7.067.

### Weighing Before or After Galvanizing

The average of coating may be determined by weighing articles before and after galvanizing, subtracting the first weigh from the second and dividing the result by the surface area. The first weigh shall be determined after pickling and drying, and the second after cooling to ambient temperature. The weight of coating per unit area thus determined is converted to equivalent coating thickness values according to Table 2 (rounding up or down as appropriate). The thickness of coating thus obtained is the test article coating thickness.

## Microscopy

The thickness of coating may be determined by cross-sectional and optical measurement in accordance with ASTM Test Method B 487. The thickness thus determined is a point value. No less than five such measurements shall be made at locations on the test article which are as widely dispersed as practical, so as to be representative of the whole surface of the test article. The average of no less than five such measurement is the specimen coating thickness.

## Adhesion

Determine adhesion of the zinc coating to the surface of the base metal by cutting or prying with the point of a stout knife, applied with considerable pressure in a manner tending to remove a portion of the coating. The adhesion shall be considered inadequate if the coating flakes off in the form of a layer of the coating so as to expose the base metal in advance of the knife point. Do not use testing carried out at edges or corners (points of lowest coating adhesion) to determine adhesion of the coating. Likewise, do not use removal of small particles of the coating by paring or whittling to determine failure.

## Embrittlement

Test for embrittlement may be made in accordance with ASTM Practice A 143

The galvanized article should withstand a degree of bending substantially the same as the ungalvanized article. Flaking or spalling of the galvanized coating is not be constructed as an embrittlement failure.

## Inspection, Rejection and Retest

The material shall be inspected at the galvanizer's plant prior to shipment. However, by agreement the purchaser may make the tests which govern the acceptance or rejection of the materials in his own laboratory or elsewhere.

When inspection of materials to determine conformity with the visual requirements of Subsection "Finish" warrants rejection of a lot, the galvanizer may sort the lot and submit it once again for acceptance after he has removed any nonconforming articles and replace them with conforming articles.

Materials have been rejected for reasons other than embrittlement may be stripped and regalvanized, and again submitted for inspection and test at which time they shall conform to the requirements of this inspection.

## Transport and Storage

Galvanized components shall, wherever possible, be transported and stored under dry, well-ventilated conditions to prevent the formation of wet storage staining.

Either zinc phosphate or chromate passivation treatment after galvanizing may be used to minimize the wet storage staining which may occur on articles unable to be stored in dry, well-ventilated conditions.

Provided the coating thickness complies with the requirements of Subsection "Coating Thickness", no further remedial action is required to the stained areas.

## **ITEM 17 : MOORING AND FENDERING SYSTEM**

### **SCOPE OF WORK**

1. The work includes furnishing of all labor, materials and equipment to complete the installation of mooring bollards and fenders in piers/wharves.
2. The work shall include the supply, transport, handling, storage and installation of fenders systems in the newly constructed piers.
3. The Contractor shall furnish and install the necessary fittings as shown on the drawings and/or specified.

Supplementary parts necessary to complete and install each item of works shall be included whether or not shown or specified. The Contractor shall furnish to relevant trades all anchors, fastenings, inserts, fittings, fixtures or the like to be installed on or required for securing the works.

The Contractor shall submit shop drawings of all fitting works prior to placing orders and commencement of any fabrication.

### **MATERIAL REQUIREMENTS**

#### **MOORING SYSTEM**

Designated load capacity of mooring bollards shall be as shown in the drawings, and shall be referred to as the maximum load capacity. The mooring bollards shall be at rupture stage upon reaching the maximum load capacity.

Mooring bollards shall be of the dimensions, weights, capacities and designs as shown in the drawings and shall be fabricated by approved manufacturer with cast steel conforming to the requirements indicated in the plan/drawings, or approved equivalent.

The size of the bolts, nuts and washers shall be in accordance with the specifications provided in the plans/drawings. The anchor plate shall be connected to the holding down bolt as shown in the plans/drawings. All bolts, nuts, washers etc., that are exposed shall be hot-dip galvanized.

Samples of the bolts, nuts, washers and anchor plates shall be submitted to the Engineer for approval before being used in the Works.

The upper part of bollards and base plates which are not embedded in concrete shall be painted. The surface of bollards shall be cleaned thoroughly by wire brush or other means prior to painting to remove rust or any other contamination which may interfere with bond of paint to metal.

The exposed surface shall be coated with rust proof paint and finishing paint, which shall be coal-tar epoxy of 120m micron thickness in accordance with JIS K5623 or the approved standard.

#### **Base Steel:**

Chemical composition and mechanical properties of base metal to be used for fabrication of mooring bollard and its accessories shall comply with ASTM A36 and other required standard stated therein.

**Concrete Foundation :**

Concrete foundation for mooring bollards shall conform to the requirements of the Section concerning "Reinforced Concrete".

**Visual Inspection :**

All mooring bollards delivered to Site shall be inspected by the Engineer for any signs of flaws or defect inimical to usage.

**Mill Test Certificates:**

Two (2) copies of mill test reports shall be submitted certifying that materials meet the specified standards.

**Test Inspection:**

Inspection of all materials and methods of fabrication shall be carried out by the Contractor. However, the Engineer reserves the right to inspect all facilities at any time during the manufacture to ensure that the materials and workmanship are in accordance with Specifications and the best of workmanship.

## FENDER SYSTEM

The rubber fenders should comply with the performance requirements specified in the table provided on the plan/drawings of Rubber Dock Fenders (RDF).

### PHYSICAL PROPERTIES OF MATERIALS

The rubber for the fenders shall be of high quality natural rubber, synthetic rubber or mixed rubber blended with carbon black used in the rubber industry and shall have sufficient resilience and anti-ageing, weathering, abrasion, wear and oil resistant properties. The rubber dock fenders shall be free from bubbles, cracks and other harmful defects.

The physical properties of the rubber compound used for the fenders shall comply with the following requirements:

**Physical Properties and Test Method**

Test Item		Properties	Test Method		
Physical Test	Before Aging	Tensile Strength	160kg/sq.m minimum	Test piece: Dumbell No. 3	ASTM D412
		Elongation	350% minimum		ASTM D1456
		Hardness	76Hs maximum	Spring Type hardness test (Type A)	ASTM D2240
	After Aging	Tensile Strength	Not less than 80% of original value	Aging by air heating: 70±1°C x 96 hours.	ASTM D412
		Elongation			ASTM D1456
		Hardness	Not more than original value +8°		ASTM D2240
	Compression Test		30% maximum	Heat treatment: 70±1°C x 22 hours.	ASTM D395

Note: Equivalent Standards are acceptable.

### FITTINGS AND ANCHORAGE

Anchor bolts and connecting hardware shall be fabricated using type of steel specified and to the required shapes and sizes shown on the approved plan/drawings.

### TESTING, SAMPLING, INSPECTION, ACCEPTANCE, MARKING AND PACKAGING

#### Testing

All rubber dock fenders shall be tested for performance. It shall pass the required energy absorption and reaction force at a certain deflection as indicated in the plan.

The Contractor shall be required to submit test certificates showing compliance to the above requirements. The test certificates shall be certified by an independent testing institute / organization recognized by the Authority.

The standard performance testing methodology shall be Method B, to wit:

1. Fender temperature shall be stabilized at 23 degrees plus or minus 5 degrees centigrade for at least 24 hours before compression testing.
2. Break-in of fender by deflecting 3 times to rated deflection.
3. Removed load from the RDF and allow recovering for a minimum of 1 hour.
4. Deflect RDF at speed of 2-8 cm/min once to rated deflection.

The testing apparatus shall be calibrated and certified within plus or minus 1% in accordance with ISO or equivalent JIS or ASTM requirements. Calibration shall be traceable to a national/international standard and shall be performed annually by an accredited third party organization. The RDF performance testing center shall be subjected to accreditation by PPA and notation and /or certification by DPWH-BRS prior to acceptance.

### Inspection

All fenders of each type shall be inspected for compliance to specified dimensions and all fenders shall be inspected by the Engineer for any sign of flaw or defect inimical to its use.

All anchor bolts and fittings shall be inspected. The material used for the fabrication of bolts and fittings shall be covered by the manufacturer's certified mill certificate and shall be verified by the Authority.

All RDF items/units shall be clearly numbered and marked indicated the following:

### Acceptance Tolerance

The acceptance tolerance shall be based on the following:

1. Fender Dimension
  - Length : -2% to +4%
  - Width : -2% to +4%
  - Height : -2% to +4%
  - Thickness : -2% to +8%
2. Anchor Bolt Holes in Fender
  - Diameter of the Hole : +2.0mm
  - Pitch of the Hole : +4.0mm
3. Acceptance tolerance for all fenders supplied shall be as follows:
  - E = Energy absorption,  $E \geq$  Specified E but not less than 10% of the specified E
  - R = Reaction force,  $R \leq$  Specified R but not more than 10% of the specified R

## Marking

All fender units shall be clearly numbered and marked. Each fender shall have the following markings.

1. Fender type and manufacturer's name or trade mark
2. Production serial number
3. Date of manufacture or its abbreviation
4. Main dimensions
5. Project identification as follows:

Name of Port/Project: \_\_\_\_\_

Year supplied \_\_\_\_\_

## Packaging

The fenders shall be packaged on wooden crate or wrapped individually with Polypropylene sheets except when shipped containerized. The bolts and fittings should be placed in crates and suitably treated for protection when transported by sea and stored in port areas.

## EXECUTION

### MOORING / FENDERING SYSTEM

All units shall be installed at the locations shown on the drawings and as directed by the Engineer.

**ITEM 18 : ELECTRICAL WORKS**

**SCOPE OF WORK**

The work to be done shall consist of fabricating, trenching, furnishing, delivering and installing electrical materials/fixtures completed in accordance with all the details of the electrical works as shown on the drawings including materials, labor, tools and equipment and all incidental works as found necessary.

Refer to electrical plans/drawings for location and extent of work involved.

**GENERAL REQUIREMENTS**

- a) All works shall be done in accordance with the requirements of the publications and agencies having jurisdiction, as well as the requirements of the approved standards.
  - 1. National Fire Protection Association - (NFPA)
  - 2. National Electrical Manufacturer Association - (NEMA)
  - 3. Underwriter Laboratories, Inc. - (UL)
  - 4. Philippine Electrical Code - (PEC)
  - Philippine National Standard - (PNS)
  - Light Emitting Diode - (LED)
  - 5. Federation Specification: - (MCCB)
  - Molded Case Circuit Breaker
  - 6. American National Standard Institute - (ANSI)
  - 7. American Society for Testing and Materials - (ASTM)
  - 8. Illuminating Engineering Society - (IES)
- b) The electrical power of the Port lighting system will be connected to the Main Disconnected Panel (MDP) for the lamp post. While the supply voltage should be 230 volts, single phase (1Ø), and 60 hertz.
- c) The Contractor shall employ a licensed Electrical Engineer or Master electrician to perform and supervise the conduct of continuous inspection of all electrical works.
- d) The Contractor shall first obtain approval from the Authority before procurement, fabrication or delivery of electrical materials to the site. Partial submittals will not be acceptable and will be returned without review. Submittals shall include the Manufacturer's Name, Trade Name, Place of Manufacture, Catalog Model or Number, Nameplate Data, Size, Layout Dimensions, Capacity, Project Specification and Paragraph Reference, Technical Society Publication References and other information necessary to establish contract compliance of each item to be furnished.
- e) All excavations fill and backfill and concrete works involved herein, shall be carried to the required elevations and shall conform to the provisions of specification under Earthwork and Concrete Construction of this tender document.
- f) The materials and equipment to be furnished shall be standard products of reputable manufacturer engaged in the reproduction of such materials and equipment.

- g) All permits and electrical fees required for this work shall be obtained at the expense of the Contractor. The Contractor shall furnish the Engineer-in-Charge, the final Certificates of Inspections and approval from the proper government authorities after the completion of work. The Contractor shall prepare all as- built plans and all other paper works as required by the enforcing authorities.
- h) The Contractor shall furnish and install electrical materials as shown in the drawings. A licensed Electrical Engineer or Master Electrician is required to implement the installation of the electrical system. A licensed electrical contractor shall oversee/conduct the installation of the main circuit breaker.
- i) Electrical installation shall conform to the requirements of Philippine Electrical Code (PEC) and the other approved standards.
- j) The contractor shall install all electrical works with the supervision of the qualified Registered Electrical Engineer (REE) or Master Electrician. All electrical installation applications regardless of capacity and voltage whether new, addition or revision shall be accompanied by electrical plans signed and sealed by a duly licensed Professional Electrical Engineer (PEE).

#### **MATERIAL REQUIREMENTS**

All materials shall be brand new and shall be of the approved type meeting all the requirements of the Philippine Electrical Code and bearing the Philippine Standard Agency (PSA) mark.

#### **PRODUCTS**

##### **WIRES AND CABLES**

The conductor material to be furnished and installed shall be copper wire Heat-Resistant Thermoplastic (THHN/THWN-2). All conductors shall be rated 600 volts insulation and shall be standard for all sizes.

##### **CONDUIT AND FITTINGS**

Underground PVC conduit shall be polyvinyl chloride with concrete covered. It shall be manufactured to schedule 40 outside diameter. All fittings and bends shall be solvent bonded using manufacturers recommended product.

##### **FLOODLIGHT FIXTURE 200 WATT LED OR EQUIVALENT**

###### **Specifications:**

###### **Floodlight Fixture**

Rated	:	200 watt LED floodlight fixture or equivalent
Input Voltage	:	AC 85-265V/ 50-60 HZ
Luminous Flux	:	30000 lm
Light Source	:	4 layer of High Brightness LED Module
Color Temperature:	:	5500-6500K / Daylight
Material	:	Aluminum Hosing Alloy Housing
IP Rating	:	IP 66 Outdoor (Excellent water resistant)
Beam Angle	:	120 degrees
Lifetime	:	50,000hours

## **CONCRETE DUCT BANK AND HANDHOLE**

The contractor shall construct concrete duct bank and handhole as shown in the approved plans.

## **PANEL BOARD**

Panel board shall conform as shown in the approved plans.

Re-location of Existing Solar Lamp Post  
Re- location of Existing Floodlight Fixture

## **EXECUTION**

### **INSTALLATION**

Lamp Post shall be installed as shown on the approved plans.  
The installation of Single Angle Bar floodlight lamp post with a 2 \* 200 watt LED floodlight fixture must be specified on the plans. While the NEMA-3R panel board is attached to the lamp post.

Pole Setting:      Depth as shown on the approved plans.

Construction of reinforced lamp post foundation shall be in accordance with the shape and dimensions as shown on the approved plans.

Excavations / backfilling required before /after installation of lamp post with the trench shall conform to the provisions of Earthwork and Concrete construction.

### **WORKMANSHIP**

The work throughout shall be executed in the best and most thorough manner under the direction of and at the satisfaction of the Registered Electrical Engineer or Master Electrician, who will interpret the intent meaning of the drawings and specification and shall have the power to reject any work and materials which in his judgment, are not in full accordance therewith.

### **TESTING OPERATIONS**

When the electrical installation is completed, the Contractor shall test the installed electrical materials and equipment in the presence of Registered Electrical Engineer or Master Electrician. The system shall be free from any defects, shorts or grounds. The Contractor at no extra cost shall furnish all necessary instruments and personnel required for the testing.

### **GUARANTEE**

Upon completion and before final acceptance of the work, the Contractor shall furnish the Engineer a written guarantee stating that all works executed are free from defects on materials and workmanship. The guarantee shall be for a period of one year from the date of the final acceptance. Any work that becomes defective during the said period shall be corrected / replaced by the Contractor at his own expense in a manner satisfactory to the Authority.

## ITEM 19 : CONCRETE WORKS

### GENERAL

General Requirements contain provisions and requirements essential to these specifications; and apply to this Section, whether or not referred to herein.

### SCOPE OF WORK

The work shall include reinforced concrete structures such as reinforced concrete footings with or without tie-beams, reinforced concrete columns girders, slabs, other cast-in-place and precast concrete including excavation and backfilling work.

The work shall consist of furnishing of all labor, materials, equipment and other incidentals necessary for the supply of concrete materials and the complete construction of the concrete structures for the building shown on the drawings in accordance with these specifications and as directed by the Engineer.

### GENERAL REQUIREMENTS

Concrete works shall conform with the requirements of "Reinforced Concrete" except noted otherwise in this Section.

### SHOP DRAWINGS

Together with requirements, the Contractor shall show the following in the shop drawings:

1. Surface finish
2. Fitting to be embedded

### MATERIAL REQUIREMENTS

1. Concrete shall consist of Portland cement, fine and coarse aggregates and water and shall conform with the requirements of "Reinforced Concrete".
2. Deformed bars to be used shall conform with the reinforcement requirements in Section of "Reinforced Concrete". The size shall be as shown on the drawings.
3. In lieu of the temperature bars on concrete ground slab, monofilament polypropylene synthetic fibrin fibers shall be used as admixture to prevent the formation of temperature / shrinkage cracks and increase impact resistance of ground slabs. The dosage rate shall be 0.91 kg. per cubic meter of concrete.

The supplier is required to submit a "Mill Certificate" that the materials delivered to site shall be proven to meet or exceed the following properties:

TECHNICAL PROPERTIES	Unit	Minimum
A. Physical Characteristics:		
Length	Mm	12
Shape	Microns	18
Density	gm nominal	0.91

**FORMWORKS****GENERAL REQUIREMENTS**

Materials and construction of formwork shall be in accordance with formwork requirements in Reinforced Concrete.

**REMOVAL OF FORMWORK**

The minimum stripping and striking time for formwork shall be as follows unless otherwise approved by the Engineer.

<b>Conditions</b>	<b>Minimum Period</b>
Vertical sides of beams, wall, piles, pile caps and columns lift not exceeding 1.2m	24 hours
Vertical sides of beams and walls, lift exceeding 1.2m	48 hours
Soffits of main slabs and beams (props left under)	5 hours
Removal of props from beams and main slabs and other works	10 days

**CONCRETE****CLASSES OF CONCRETE AND USAGE****1. Strength Requirement**

Concrete strength shall conform with the requirements in Section of "Reinforced Concrete".

**SLUMP TEST**

Tests shall be made in conformity with ASTM C 143, and unless otherwise specified by the Engineer, slump shall be within the following limits:

Structural Element	Slump for Vibrated Concrete	
	Minimum (mm)	Maximum (mm)
Precast concrete	80	180
Wall, column and beam, 25cm max. thickness	80	180
Concrete slab	80	150
Lean concrete	70	150

**CONCRETE COVER FOR REINFORCEMENT**

Minimum concrete cover for reinforcement shall be as follows:

Net Concrete Cover	Minimum Cover (mm)
Concrete cast against and permanently exposed to earth	75
Concrete exposed to earth or weather:	
Primary reinforcement	50
Stirrups, ties, and spirals	40
Concrete deck slabs:	
Top reinforcement	50
Bottom reinforcement	35
Concrete not exposed to weather nor in contact with ground:	
Primary reinforcement	40
Stirrups, ties, and spirals	25

**CONSTRUCTION JOINTS AND WATERSTOPS**

Construction joints shall be provided where shown on the drawings or when approved with written permission of the Engineer. Special care shall be used in preparing concrete surfaces at joints where bonding between two sections of concrete is required. Unless otherwise indicated on the drawings, such bonding will be required at all horizontal joints in walls.

Waterstop material shall be an elastomeric plastic compound, the basic resin of which shall be polyvinyl chloride, and containing any additional resins, plasticizers or other materials needed for the material to comply with the requirements specified.

The waterstop shall be fabricated by an extrusion process such that it will be dense, homogeneous, free from holes and other imperfections. The cross section of the waterstop shall be uniform and symmetrical along its entire length.

Surfaces shall be prepared as follows:

The surface of concrete upon or against which the placement of contiguous concrete or masonry is later required shall be struck off true to the elevations indicated on the drawings after the concrete has been placed. Thereafter as soon as the condition of the concrete permits it, and before the concrete has hardened appreciably, i.e. normally within 2 hours after being deposited, all water, scum, laitance and loose aggregate shall be removed from the surface by means of wire or bristle brooms in such a manner that the coarse aggregate is left lightly exposed, and the surface cleaned. No raking will be permitted.

The Contractor shall then take all necessary precautions to ensure that all surfaces thus prepared shall be kept free from storage piles, drippings, staining or foreign matter, which could adversely affect the concrete or the bond between the concrete layers.

Waterstops for all joints shall be continuous around the corners and at intersections, either in horizontal or vertical direction, as indicated on the drawings. Field splices and joints shall be made in accordance with the waterstops manufacturer's instructions, using a thermostatically controlled-heating iron.

## ITEM 20 : MASONRY WORKS

### GENERAL

General Requirements contain provisions and requirements essential to these Specifications and apply to this Section, whether or not referred to herein.

### SCOPE OF WORK

This Section includes the furnishing of all labor and materials to complete the work as shown on the drawings and specified herein. The works shall include but not necessarily be limited to the following:

1. Supply and installation of concrete hollow block (CHB) walls with reinforcement
2. Plastering
3. Installing temporary works like scaffolding, platforms, steps, etc.

### GENERAL PROVISIONS

The following publications of the issues below but referred to thereafter by basic designation only form a part of these specifications to the extent indicated by the reference thereto:

American Society for Testing and Materials (ASTM) Publications:

A 615 Deformed and Plain Billet-Steel Bars for Concrete Reinforcement

A 33 Concrete Aggregates

C 129 Specification for Non-Load Bearing Concrete Masonry Units C

144 Specification for Aggregate for Masonry Mortar

C 270 Mortar for Unit Masonry

### MATERIAL REQUIREMENTS

Materials shall conform to the respective specifications and other requirements specified below

#### CONCRETE HOLLOW BLOCKS (CHB)

CHB shall be of standard manufacture, machine vibrated with fine and even texture and well-defined edges and conforming with the requirements of ASTM C 129. Unless otherwise specified on the Drawings, It shall have a minimum compressive strength of 4.14 MPa (600 psi). CHB shall be non-load bearing uniform and essentially smooth as normally achieves by standard molding methods and shall be free from any cracks, flaws or other defects.

#### BEDDING MORTAR

Mortar shall be composed of 1 part of Portland cement, 3 parts of sand and ½ part of lime. It shall have a compressive strength of [14 MPa (2,000 psi)] at 28 days and shall comply with property specifications for type N mortar set forth in ASTM Specification C 270 and as modified herein, proportioned and tested in an approved laboratory at the expense of the Contractor. When tested for water retention, the mortar shall have a flow after suction, of 75 percent or more when mixed to

an initial flow of 125 to 140 percent. When tested for compressive strength, mortar shall be mixed to a flow of 100 to 115 percent. Aggregate for mortar shall conform to ASTM C 144.

## PLASTER

Plaster shall comply with the same specification as those for bedding mortar and will include the use of synthetic fibrous reinforcement of type and dosage recommended by the manufacturer.

## REINFORCING STEEL BARS AND RODS

Minimum yield strength of reinforcement shall conform with the specifications in Section of Reinforced Concrete.

## SAMPLES AND TESTING

1. The following shall be submitted for approval and in addition, representative samples shall be taken periodically from on-the-site stockpiles as required for testing or checking during the progress of the work.

Anchors and ties : Two of each type proposed for use

Concrete Hollow Blocks : Shapes, sizes and kinds in sufficient numbers to show full range of quality and texture.

2. Sampling and testing, unless otherwise specified, shall be performed by an approved independent commercial testing laboratory at the expense of the Contractor. Certified copies of laboratory test reports, including all test data, shall be submitted at least 10 days before delivery of the units or mortar materials represented by the tests to the project site.
3. Mortar shall be laboratory-proportioned and tested. Certified copies of approved laboratory-established proportions shall be submitted with the required test reports and test data. Approved laboratory-established proportions shall not be changed and materials with different physical or chemical characteristics shall not be used in mortar for the work unless additional evidence is furnished that the mortar meets the specified requirements.

## EXECUTION

### 1. GENERAL

No unit having a film of water on its surface shall be laid. Masonry shall be laid plumb, true to line, with level courses accurately spaced. Bond pattern shall be kept plumb throughout. Corners and reveals shall be plumb and true. Vertical joints shall be shoved tight. Each unit shall be adjusted to final position while mortar is still soft and plastic. Any unit that is disturbed after mortar has stiffened shall be removed and relaid with fresh mortar. Courses shall be so spaced that backing masonry will level off, flush with the face work at all joints where ties occur. Chases and rake-out joints shall be kept free from mortar or other debris.

2. Anchorage to concrete. Anchorage to abutting columns shall be provided only where indicated. Details shall be as indicated including anchorage to underside of beams and slabs.
3. Cutting and fitting, including that required to accommodate the work of others shall be done by masonry mechanics. Wherever possible, full units of the proper size shall be used in lieu of cut units. Cut edges shall be clean, true and sharp. Openings shall be carefully cut, formed or otherwise neatly made for recessed items and for electrical, plumbing, or other mechanical installations so that wall plates, cover plates, or escutcheons required by the

installation will completely conceal the openings and will have bottoms in alignment with lower edge of masonry joints. Webs of hollow masonry units shall be cut to the minimum required for the installation. Reinforced masonry lintels shall be provided as indicated above openings over 300mm wide, for pipes, ducts and cable trays, unless steel sleeves are used.

**4. Embedded Items**

Spaces around built-in items shall be filled with mortar. Openings around flush-mounted electrical outlet boxes in wet locations shall be pointed flush with mortar including flush joints above the boxes. Anchors, ties, accessories, flashing, pipe sleeves and other items required to be built-in shall be built-in as the masonry work progresses. Anchors, ties, and joint reinforcement shall be fully embedded in mortar.

5. Unfinished work shall be stepped back for jointing with new work. Tothing may be resorted to only when specifically approved. Before laying new work, loose mortar shall be removed and the exposed joint shall be thoroughly cleaned.

**6. Protection**

Surfaces of masonry not being worked on shall be properly protected at all times. At the end of each workday period and when rain is imminent, the top of exposed masonry shall be covered with a strong non-staining waterproof membrane well secured in place and in a manner that will prevent moisture. Adequate provisions shall be made during construction to prevent damages by wind.

**7. Mortar**

Materials shall be accurately measured in laboratory-established proportions and mixed with as much water as may be necessary to produce the wettest workable consistency possible. Mortar shall be placed in final position within one hour after mixing. Mortar not used or that has started to set within this time interval shall be discarded.

**8. Jointing**

Joints in exposed-to-view except control joints, joints to be pointed or caulked or sealed, and openings around flush-mounted electrical outlet boxes in wet locations shall be tooled slightly concave with the mortar thoroughly compacted and pressed against the edges of the units. Tooling shall be done when the mortar has been thumbprint hard. The tooled joint shall be finished to uniformly straight and true lines and surfaces, smooth and free of tool marks.

**9. Placing Reinforcing Steel**

Prior to placing grout, all reinforcement shall be cleaned of loose, flaky rust, scale, grease, mortar, grout or other coating which might destroy or reduce its bond with grout. Details of reinforcement shall be as indicated in the drawings. Reinforcing shall not be bent or straightened in a manner injurious to the steel. Bars with kinks or bends not shown on the drawings shall not be used. Placement of reinforcement shall be inspected and approved prior to placing grout. One piece vertical bars extending from floor to floor or roof above shall be provided. Vertical bars shall be spliced only where indicated.

**a. Positioning Bars**

Vertical bars shall be positioned accurately at the centerline of the wall. A minimum

clearance between the bars and masonry units of 12mm and between parallel bars of one diameter of the reinforcement shall be maintained. Vertical reinforcing shall be held in place using metal supports, centering clips, spacers, ties or caging devices located near the ends of each bar and at intermediate intervals of not more than 192 diameters of the reinforcement.

b. **Splices**

Splices shall be located only as indicated. Splices shall be staggered in adjacent bars at least 600mm. Bars shall be lapped a minimum of 40 diameters of the reinforcement.

**PAINTING AND CLEANING**

Mortar daubs or splashing, before setting or hardening, shall be completely removed from masonry unit surfaces that will be exposed or painted. Before completion of the work, all defects in joints or masonry to be exposed or painted shall be raked out as necessary, filled with mortar, and tooled to match existing joints. Masonry surfaces shall not be cleaned, other than removing excess surface mortar until mortar in joints has hardened. Masonry hardened surfaces shall be left clean, free of mortar daubs, dirt, stain and discoloration, including scum from cleaning operations and with tight mortar joints throughout. Metal tools and metal brushes shall not be used for cleaning.

**ITEM 21 : PLUMBING AND SANITARY WORKS****SCOPE OF WORK**

The work covered for this section shall consist of furnishing all labor, tools, equipment, materials, and incidentals necessary for the complete installation, testing, and operation of the plumbing and sanitary system within the buildings and premises in accordance with these Specifications and as shown on the drawings or as directed by the Engineer. The septic tank and its effluent and discharge pipelines shall be part of other sections of these specifications.

**MATERIAL REQUIREMENTS****SUBMITTAL**

1. The Contractor shall submit his work method statement with necessary shop drawings to the Engineer for approval twenty-eight (28) days before the start of the works.

Shop drawings shall be dated and shall contain the name of the project and the location of the subject item in the shop drawing which is to be installed.

The Engineer will review and approve or return for correction all shop drawings with reasonable promptness. The Contractor shall make any corrections required and file with the Engineer three (3) corrected copies of the shop drawings.

2. The drawings shall indicate the general arrangement of all piping, however, where actual conditions necessitate re-arrangement in the opinion of the Contractor and/or the Engineer, the Contractor shall prepare and submit to the Engineer for approval within twenty-eight (28) days before placing the order for materials, shop drawings of the proposed re-arrangement. Because of the small scale of the drawings, shop drawings to indicate all offsets, fittings, and accessories shall be prepared. The Contractor shall carefully examine the drawings and shall carefully investigate actual structural and finish conditions affecting all his work.
3. The Contractor shall be responsible for the proper fitting of materials, equipment, and accessories without substantial alteration and at no cost to the Employer.
4. The Contractor shall be responsible for the proper coordination of the work and shall provide all necessary clearance where necessary.

**STANDARDS**

Use of materials shall further be governed by other requirements imposed on other sections of these Specifications. Materials shall be subject to tests necessary to ascertain their fitness if the Engineer so requires. All works shall comply with the pertinent provisions of the Plumbing Code of the concerned city or town, the Code on Sanitation of the Philippines, and/or the National Plumbing Code of the Philippines.

**MATERIALS**

1. Identification of Materials

Each length of pipe, fittings, traps, fixtures and devices used in the plumbing work shall have cast, stamped or indelibly marked on it, the approved manufacturer's trademark or name, the weight, type and class of product when so required by the standards mentioned above.

## 2. Alternative Materials

Use of any material not specified in this Specification may be allowed provided such alternate has been approved by the Engineer and provided further that a test if required, shall be done by an approved agency in accordance with generally accepted standards.

## 3. Soil, Waste, Drain, Vent Pipes, and Fittings

Soil, waste, and vent pipes shall be unplasticized Polyvinyl Chloride (uPVC) pipes. The diameter shall be as indicated on the Drawings. It shall conform to ASTM D 1784 or ASTM D 2729.

Drainage pipes shall be reinforced concrete pipes (RCP), diameter shall be as indicated on the Drawings.

## 4. Jointing Material

The joint material for uPVC pipes shall be PVC solvent cement as the approved pipe manufacturer recommends.

## 5. Water Supply Pipes

Water supply pipes shall be polypropylene random-80 (PPR-80) pipes PN 20 conforming to DIN Standards DIN 1988/DIN 8078 German-made. Jointing shall be fusion welded.

## 6. Cleanouts, Plugs, and Tee

Cleanouts shall be of the same material as the pipe to be fitted. Cleanouts installed in connection with uPVC hubs and spigot pipes shall consist of a long sweep quarter bend of  $\frac{1}{4}$  as shown on the drawings.

## 7. Pipe Sleeves

Pipe sleeves shall be installed and properly secured in place at all points where pipes pass through masonry or concrete. Pipe sleeves shall be uPVC pipe, Schedule 40.

## 8. Downspout

All downspouts shall be unplasticized polyvinyl chloride (uPVC) pipe class DWV conforming to ASTM D2729 or ASTM D1784 for sanitary pipes, Series 1000.

## 9. Splash Block

Provide splash blocks at the outlet of downspout emptying at grade which shall be made of pre-cast concrete, with smooth finished counter sunk dishes sloped to drain away from the building. Dimensions as shown on the Drawings.

## 10. Roof Strainers

The Contractor shall provide fittings and install 100mm G.I. mesh wire strainers where shown or indicated on the drawings and/or where the Engineer directs. Each strainer shall fit the size of the corresponding downspout which is to be installed.

## 11. Shower, Floor, and Urinal Drain

Shower and floor drains shall be made of stainless steel non-tilting grate, perforated, or slotted. Urinal drains shall be cast iron dome-type drains.

## 12. Pipe hangers, Inserts, and Support

- a. Pipe hangers shall be wrought iron, malleable iron pipe hangers spaced not over 1.5 meters apart for uPVC pipes and 3.0 meters apart for iron pipes. Chain straps, perforated bars, or wire hangers will not be permitted.

Hangers shall have short turnbuckles or other approved means of adjustment. Turnbuckles may be omitted on hangers where space does not permit their use. Trapeze hangers may be used in lieu of separate hangers for pipes running parallel to each other and close together.

- b. Inserts shall be of cast iron or cast steel and shall be of a type to receive a machine bolt head or nut after installation.

- c. Wrought iron clamps or collars shall be used to support vertical runs of pipes.

## 13. Unions

Union pipe 50mmØ and smaller shall be malleable iron. Union on water piping 63mmØ and larger shall be a flanged pattern and shall be of galvanized (zinc-coated) cast iron. Gaskets for flange unions shall be of the best quality fiber plastic or leather.

## 14. Valves

Valves shall be cast bronze or brass body. Chrome-plated finish for all fixture taps and faucets and natural finish for all others, like hose bibbs, gate valves, and which are not tapped directly into a plumbing fixture. Concrete valve boxes shall be installed where required and will be of sufficient size for operating the valve.

## 15. Fixtures

- a. Water Closets

All water closets for toilets as shown on the drawings shall be TANK TYPE, white with complete fittings and mounting accessories.

- b. Lavatories

- b. 1. Lavatory (Wall Hung)

Shall be vitreous china, wall-hung lavatory with rear overflow holes, fitting ledge suitable for single faucet holes on centers complete with faucet, standard fittings, trap and lavatory brackets, and other accessories.

- b. 2. Lavatory (Countertop Lavatory)

Shall be vitreous china, oval or round shaped countertop lavatory with front overflow hole, complete with faucet, supply valve and fittings with P-trap. Fitting ledge suitable for single hole on center.

c. Urinals

- c. 1. Urinals for all comfort buildings shall be built-in urinal trough as shown on the drawings.
- c. 2. Urinals shall be vitreous china, wall-hung washout urinal, flushing rim, integral trap, 19mm top, and shall be provided with water-saving flush system.

d. Service Sinks

Service sinks indicated or shown on the Drawings shall be stainless steel, with a single bowl and complete U.S. or Japan-imported fittings.

e. Slope Sinks

The slop sink shall be 24"x20" acid-resisting enamel on Cast-Iron with concealed hanger and faucet.

Hose bibb shall be of brass finish.

f. Soap Holder

The soap holder and toilet paper holder shall be vitreous china, wall mounted. All toilet/bathrooms will be provided with soap holders, toilet paper holder and chrome plated towel racks.

g. Faucet for lavatory

Faucet for lavatory shall be in chrome-finish.

h. Bath and shower fitting

Bath and shower fitting shall be chrome-finish.

i. Towel Rail

Towel rail shall be tubular stainless steel, 2.7mmØ, and 0.54m long or as specified in the drawings.

j. Curtain rod

Curtain rod shall be tubular stainless steel, 19mmØ or as specified in the drawings.

k. Grab Bar

Grab bar shall be tubular stainless steel, 25mmØ or as specified in the drawings.

l. Bidet Spray Combination

Installed in every cubicle near on the water closet, colored white or its equivalent

16. Concrete, Reinforcing Steel, Pipe and Steel Plate

Materials for wash pits, catch basins and manholes shall conform to the requirements as follows:

- a. Concrete materials shall conform to the requirements in "Concrete Works" and shall be Class C concrete with a 28-day minimum compressive strength of 21 MPa (3,000 psi).
- b. Reinforcing steel shall be as shown on the drawings and shall conform to the requirements of reinforcing steel bars in "Concrete Works."
- c. Pipes shall be as shown on the drawings and shall comply with the relevant item of the particular pipe.
- d. Steel plates shall be as shown on the Drawings and shall comply with Section "Steel and Metal Works".

#### 17. Non-reinforced Concrete Pipe

Non-reinforced concrete pipe shall be as shown on the Drawings and shall conform with the requirements of non-reinforced concrete pipes AIC latest edition. Concrete shall be with a 28-day minimum compressive strength of 20.7 MPa.

#### 18. Valve for Drinking Fountain

The valve, where the drinking fountain will be connected shall be polished brass pipe and shall have a red enameled handle.

### EXECUTION

All installation works shall be in conformity with the National Plumbing Code of the Philippines (NPCP).

### EXCAVATION, TRENCHES, AND BACKFILLING

1. Trenches for all underground pipelines shall be excavated to the required depth. The bottom of trenches shall be tamped hard and graded to secure the required fill. Bell holes shall be excavated so that pipes will rest on solid ground for their entire length.

Rocks, where encountered, shall be excavated to a depth of 150mm below the bottom of the pipe and before the pipe is laid, the space between the bottom of the pipe and the rock shall be filled with sand. Sewer and water pipes shall be laid in separate trenches.

2. After pipelines have been tested, inspected, and approved by the Engineer and prior to backfilling, all forms shall be removed and the excavation shall be cleaned of all trash and debris.

Materials for backfilling shall consist of acceptable excavated soil, borrow of sand, gravel, or other materials approved by the Engineer and shall be free from trash, lumber, or other debris. Backfilling shall be placed in horizontal layers not exceeding 150 mm in thickness and properly moistened to approximate optimum requirements. Each layer shall be compacted by hand or machine tamper or by other suitable equipment to a density that will prevent excessive settlement or shrinkage.

Backfilling shall be brought to a suitable elevation above grade to provide for anticipated settlement and shrinkage thereof.

Water pipes shall have a sand cushion 150mm below and above the pipes.

### INSTALLATION OF SOIL, WASTE DRAINS, OR VENT PIPES

## 1. Horizontal Drainage Pipe and Vent Piping

Horizontal waste pipes 75mmØ and smaller shall have a minimum grade of 6.5mm per 0.30m and for 100mmØ and larger, 3.2mm per 0.30m. All main vertical soil and waste stacks shall be extended full size above the roof line as vents, except where otherwise specifically shown.

Where practicable, two (2) or more vent pipes shall be connected together and extended as one pipe through the roof. Vent pipes in roof spaces shall be run as close as possible to the underside of the roof with horizontal piping pitched to stacks using fittings as required without forming traps in pipes.

Vertical pipe vents may be connected to a vent line carrying other fixtures. The connection shall be at least 1.20m above the floor on which the fixtures are located to prevent the use of vent lines as waste. Horizontal waste lines receiving the discharge from two (2) or more fixtures shall be provided with vents, unless separate venting of fixtures is noted.

## 2. Fittings

All changes in pipe sizes on soil waste lines shall be made with reducing fittings or recessed reducers. All changes in direction shall be made by the appropriate use of forty-five (45) degree wyes. Long sweep quarter bends or elbows may be used in soil and waste lines where the change in direction of flow is from the horizontal to the vertical and on the discharge from water closets.

Where it becomes necessary to use short-radius fittings in any location, the approval of the Engineer shall be obtained before they are installed.

## 3. Joints

### a. PVC Soil Pipe

All joints in uPVC soils, waste and vent pipe shall be accomplished by the use of PVC solvent cement.

b. All joints for uPVC shall be accomplished by applying the manufacturer's recommended solvent before connection to the pipe.

## 4. Cleanouts

Cleanouts at the bottom of each soil stack, waste stack and where else indicated shall be the same size as the pipe.

Cleanouts on floors shall be by uPVC plug adapter fit into the hub and fitted with uPVC screw plugged flush with the floor.

Cleanout shall be provided at every change in direction greater than 45 degrees.

## 5. Flashings

All pipes passing through the roof shall be provided with lead flashings. All flashings shall be built to 40 lbs. bituminous felts and shall extend up to the pipe and down-over to top of pipe at least 150mm and along the roof not less than 300mm and shall lap over flashing to make a weatherproof joint.

**6. Traps**

Each fixture and piece of equipment requiring connections to the drainage system, except fixtures with continuous waste shall be equipped with a trap. Traps shall be specified to be supplied with the fixtures. Each trap shall be placed as near to the fixtures as possible. Traps installed on threaded pipes shall be recessed drainage pattern.

**7. Pipe Sleeves, Hangers and Supports**

Pipe sleeves shall be installed and properly secured in place at all points where pipes pass through masonry or concrete except unframed floors on earth.

Pipes shall not be permitted to pass through footings or beams unless noted on the drawings.

Pipe sleeves in floors shall extend not less than 25mm and not more than 50mm above the finished floor. After installation of the pipe, the space around the pipe shall be packed with plastic material and made watertight. Flashing shields for sleeves passing through waterproofing membrane shall be thoroughly mopped into the membrane. The space between the pipe and sleeves shall be made watertight by inserting approved sealing and caulking materials.

**INSTALLATION OF WATER PIPES, FITTINGS AND CONNECTIONS****1. Gate Valves and Outlets**

Gate valves shall be installed close to the point of connection to the existing service line outside the building. The piping shall be extended to all fixture outlets and equipment from the gate valves. Outlets where indicated shall be capped or plugged and left ready for future connections.

**2. Mains, Branches and Runouts**

All runs of piping shall be installed as shown on the drawings. The piping shall be cut accurately to measurements, and installed at the building site by the Contractor and shall be worked into place without springing or forcing. Care shall be taken not to weaken the structural portions of the buildings.

All pipes above ground shall be run parallel with the lines of the building unless otherwise shown on the drawings. Branch pipes from service lines may be taken off on top of mains, bottom of mains or side of mains, using such cross over fittings as may be required by structural or installation conditions.

All service pipes, valves and fittings shall be kept at sufficient distance from the other work to permit finished covering not less than 6.5mm from such other work and not less than 13mm between finished covering on different services. No water piping shall be buried in floors unless specifically indicated on the drawings or approved. Changes in pipe sizes shall be made with reducing fittings.

The use of long screws and bushings is prohibited.

**3. Joints**

Joints and connections in the plumbing system shall be gas-tight and watertight for the pressures required by test.

After cutting and before threading all pipes shall be reamed and shall have burrs removed.

All screwed joints shall be applied with an approved graphite compound or TEFLON tape to facilitate connections. Threads shall be full cut and not more than three threads on the pipe shall remain exposed.

Caulking of threaded joints or top to prevent leaks shall not be permitted.

Unions shall be provided where required for disconnection. Threaded swing bolts shall be used for branch connections to risers and mains.

#### 4. Unions

Where required unions shall not be concealed in walls, ceilings or partitions.

#### 5. Tests

The following tests shall be conducted by the Contractor at his expense under the supervision of the Engineer.

##### a. Tests for Drainage and Venting System

The entire drainage and venting system shall have necessary openings plugged to permit the entire system to be filled with water to the level of the highest vent stack above the roof. The system shall hold the water for 30 minutes with a drop not greater than 100mm.

##### b. Sterilization

The entire water supply piping system shall be sterilized with a solution containing not less than fifty (50) parts per million of available chlorine, either liquid chlorine or a solution of sodium hypochlorite. The sterilizing solution shall remain in the system for a period of not less than 8 hours during which time all valves and faucets shall be opened and closed several times. After sterilization, the solution shall be flushed from the system with clean water until the residual chloride content is not more than 0.2 parts per million.

##### c. Pressure Test for Water Lines

1. After the pipe have been installed, the joints completed and with joints exposed for examination, all newly installed pipe or any valve section, thereof, shall be subjected to hydrostatic pressure one and one half (1½) the designed working pressure of the system or as specified by the Engineer.
2. The duration of each pressure test shall be at least 20 minutes unless otherwise specified by the Engineer.
3. Each section of pipeline shall be slowly filled with water and the specified test pressure, measured at the point of lowest elevation, shall be applied by means of a pump connected to the pipe in a manner satisfactory to the Engineer. During the filling of the pipe and before applying the test pressure, all air shall be expelled from the pipeline. To accomplish this, tap shall be made if necessary, at the highest point of the pipe under test and after completion of the test, the taps shall be tightly plugged unless otherwise specified. During the test, all exposed pipes, fittings, valves, joint and couplings will be carefully examined. If found to be cracked or defective, they shall be removed and replaced by the Contractor with sound materials at

his expense. The test shall then be repeated until satisfactory results are obtained.

d. **Leakage Test for Water Lines**

1. Leakage test shall be conducted after satisfactory completion of the pressure test and shall consist of an examination of all exposed joints for leakage as well as an overall leakage test of the completed pipeline.
2. The pressure to be maintained during the test shall be the designed working pressure of the system.
3. Leakage test shall be made only after a minimum of 24 hours after the pipe to be tested has been filled with water.
4. The duration of each leakage test shall be two hours unless otherwise specified by the Engineer.
5. Each section of pipeline shall be slowly filled with water and the specified test pressure, measured at the point of lowest elevation shall be applied by means of a positive displacement type pump and reservoir connected to the pipe in a manner satisfactory to the Engineer.
6. Before starting the leakage test, all air shall be expelled from the pipe. All exposed pipes, fittings, valves and joints shall be examined for leakage during the test.
7. Allowable leakage rate per 100 joints per inch of Pipe Diameter at Pressure Stipulated.

PRESSURE		LEAKAGE RATE	
psi	kg/cm <sup>2</sup>	liters/hr.	liters/2 hrs.
50	3.50	1.45	2.90
75	5.30	1.75	3.50
100	7.00	2.05	4.10
125	8.80	2.30	4.60
150	10.50	2.50	5.00
200	14.00	2.90	5.80

e. **Defective Work**

1. If the inspection or test shows any defect, such defective work or material shall be replaced and the test shall be repeated until satisfactory to the Engineer.
2. All repairs to piping shall be made with new materials at the expense of the Contractor.
3. No caulking of screwed joints or holes will be accepted.

**ASSEMBLY, INSTALLATION AND CONNECTION OF FIXTURES**

Fixtures shall be supported and fastened in a satisfactory manner. Where secured to concrete or masonry work walls, fixtures and equipment shall be fastened with brass bolts or machine screws in lead-sleeve type anchorage units or with brass expansion bolts. Expansion bolts shall enter 7.5 cm into solid concrete or masonry works and shall be fitted with loose tubing or sleeves of proper

length to bring expansion sleeves into the solid concrete masonry walls.

Where wood screws are used, screws shall go into solid pieces set between studs. Where through-bolts are used, bolts shall be provided with plates or washers at back set, so that they will be concealed by plaster. Bolts and nuts shall be hexagonal and exposed nuts, cap nuts, and screw heads shall be provided with chromium plated brass washers.

## PROTECTION OF FIXTURES

Pipe openings shall be closed with caps or plugs during installation. Fixtures shall be tightly covered and protected against dirt, water and chemical injury. At the completion of all works, all fixtures shall be thoroughly cleaned and delivered in a condition satisfactory to the Engineer.

## FIXTURES AND FASTENING

All fixtures shall be supported and fastened in a satisfactory manner as follows:

1. Where secured to concrete or concrete hollow block walls, they shall be fastened with one quarter inch brass bolts with twenty threads to the inch and of sufficient length to extend at least 7.5 cm into solid concrete or hollow block work, fitted with loose tubing or sleeve insert and shall be securely anchored and installed flush with the finished wall and shall be completely concealed when the fixtures are installed.
2. Where through-bolts are used, they shall be provided with plates or washers back set so that heads, nuts and washers will be concealed by plaster. Bolts and nuts shall be hexagonal. Exposed bolts, nuts, capnuts and screw heads shall be provided with chromium plated brass washers.

## GUARANTEE

Upon completion and before final acceptance of the equipment installation, the Contractor shall furnish the Engineer a written guarantee stating that all equipment installed under this Section free from defects. The guarantee shall be for a period of one (1) year from the date of final acceptance of the work. Any part of the equipment that becomes defective during the term of the guarantee shall be replaced, renewed and/or made good by the Contractor, at his own expense and in a manner satisfactory to the Engineer.

Guarantees made by the approved manufacturers or suppliers beyond one year, shall be transferred to PPA without any expense on his part.

## CLEANING UP

Upon completion of the work, all parts of the installation shall be thoroughly cleaned of grease, metal cuttings and sludge which may have accumulated during the testing operation.

## PLUMBING, FIXTURES AND TOILET ACCESSORIES INSTALLATION

All installation works shall be as shown on the drawings and shall conform to the applicable standards set forth by the National Plumbing Code of the Philippines. All fixtures shall be fastened and/or supported in accordance with the given requirements.

**ITEM 22 : WATER PUMPS AND PRESSURE TANK****GENERAL**

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

**SCOPE OF WORK**

The work covered by this section consists of furnishing all labor, materials, equipment, tools, and incidentals necessary to undertake a complete supply of water pump and pressure tank for the building as indicated on the drawings and as specified herein.

**Pressure Tank/ Water Pump****PRESSURE TANK**

1. Tank Volume: 119 gallons/ 450 liters  
Diameter: 66 cm.  
Height: 153 cm.  
Connectors: 1 ¼ inch  
Pressure: 125 psi

**WATER PUMP**

1. Location: Ground Floor (Pump House)  
Description: Constant pressure booster pump  
Function: Booster pump  
Power: 2.0 hp.  
Flowrate: 18 gpm @ 140 ft. tdh  
Specs: 220 / 230 volts, 60 HZ, 3500 RPM

**EXECUTION**

All materials will be delivered and installed on-site.

## ITEM 23 : ELECTRICAL WORKS

### GENERAL DESCRIPTION

The work to be done under this Item of electrical works consists of fabrication, furnishing, delivery and installation, complete with the materials related to the proper completion of the installation, except for those parts of the work that are expressly stated to be performed by others. All works shall be in accordance with the governing Codes and Regulations and the Specifications, except where the same is contrary to such codes, etc., as will later govern. The requirements regarding the materials and equipment required for the complete installation of the work specified herein and indicated on the drawings. The electrical works are intended to provide a broad outline of the equipment required, but are not intended to include all details of design and construction details.

### WORK INCLUDED

The work to be done under this Item shall include the furnishing of all tools, labor, supervision, equipment, fixtures and all necessary materials, each complete and in proper working condition unless one or other is specifically excluded or stated otherwise in this specifications but not limited to the following items of works.

- a. All works and material for a complete lighting and power systems including cables and conduits, circuit breakers, panel board and connection to all lighting fixtures and power outlets, air condition, switches, supports and accessories.
- b. All steel support for conduits, wires, panel board, boxes, lighting fixtures, etc. as indicated or as required to the completion of the installation.
- c. Termination of all electrical system and the complete grounding system.
- d. A complete testing and commissioning of all electrical and auxiliary systems. The Contractor shall provide all necessary testing instruments.
- e. All items incidentals to and or required for the proper completion such as painting of boxes, conduits and the likes.
- f. Coordination with other companies/offices including handling of all material related to material testing and application of electrical permits in the expense of the Contractor.
- g. Preparation of necessary shop drawings required for the proper execution of the works subject to the approval of the Engineer.

### SUBMITTALS

Obtain approval before procurement, fabrication or delivery of items to the job site. Partial submittals will not be entertained and will be returned without review. Submittals shall include the manufacturer's name, trade name, place of manufacturer, catalogue model of number, nameplate data, size, layout dimensions, capacity, project specification and paragraph reference and technical society publication references, and other information necessary to establish contract compliance of each item to be furnished.

**a. Shop Drawings**

In addition to the requirements of the contract clauses, shop drawings shall meet the following requirements:

1. Drawings shall be a minimum of 210 mm x 297 mm in size or in A3 size, except as specified otherwise.
2. Drawings shall include wiring diagrams and installation details indicating the proposed location layout and arrangement, control panels, accessories, and other items that must be shown to assure a coordinated installation.
3. Wiring diagrams shall identify circuit termination and the internal wiring for each item of equipment and its interconnection.
4. Drawings shall indicate adequate clearances for operation, maintenance and replacement of equipment devices. If the layout is disapproved, revise the layout and resubmit.

**b. Manufacturer's Data**

Submittals for each manufactured item shall include manufacturer's descriptive literature, equipment drawings, diagrams, performance and characteristic curves and catalog cuts. Each submittal shall have the manufacturer's name, trade name, catalogue model or number, name plate data, size, layout dimensions, capacity, specification references and all other information necessary to establish contract compliance.

**c. Standard Compliance**

When material or equipment must conform to the standards of organizations such as American National Standard Institute (ANSI), American Society for Testing and Materials (ASTM), National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL), proof of such conformance shall be submitted to the Engineer for approval.

If an organization uses a label or listing to indicate compliance with a particular standard, the label or listing will be acceptable evidence, unless otherwise specified in the individual sections. In lieu of the label or listing, the Contractor shall submit a certificate from an independent testing organization, which is competent to perform acceptable test and is approved by the Engineer. The certificate shall state that the item has been tested in accordance with specified organization's test methods and that the item conforms to the specified organization's standard. For materials and equipment whose compliance with organizational standards or specifications is not regulated by an organization using its own listing or label as proof of compliance, a certificate of compliance from the manufacturer shall be submitted for approval.

The certificate shall identify the manufacturer, the product and the referenced standard and shall simply state that the manufacturer certifies that the product conforms to all requirements of the project specification and of the referenced standards listed.

**DELIVERY AND STORAGE**

Equipment and materials shall be properly stored and adequately protected and carefully handled to prevent damage before and during installation. Equipment and materials shall be handled, stored and protected in accordance with the manufacturer's recommendations and as approved by the Engineer. Electrical conduit shall be stored to provide protection from the weather and accidental damage. Cables shall be sealed, stored and handled carefully to avoid damage to the outer covering or insulation and damage from moisture and weather. Damaged or defective items shall be replaced with new items at no cost to the Owner.

## **CATALOGUED PRODUCTS**

Materials and equipment shall be catalogued products of manufacturers regularly engaged in production of such materials or equipment and shall be at manufacturer's latest standard design that complies with the specification requirements. When two or more units of the same type, class and size of equipment are required, these units shall be products of a single manufacturer; however, the component parts of the system need not be the products of the same manufacturer. Each major component of equipment shall have the manufacturer's name, address and the model of the serial number on a nameplate securely affixed in a conspicuous places, the name plate of the distributing agent will not be acceptable.

## **MANUFACTURER'S RECOMMENDATIONS**

Where installation procedures or any parts thereof are required to be in accordance with manufacturer's recommendations, furnish printed copies of the recommendation prior to installation. Installation of the items shall not proceed until recommendations are received. Failure to furnish recommendations shall be cause for rejection of the equipment or materials.

## **WORKMANSHIP**

The work throughout shall be executed in the best and most thorough manner under the direction of the Contractor and to the satisfaction of the Owner and Engineers, who will jointly interpret the meaning of the drawings and specifications and shall have the authority to reject any work materials which, in their judgment, are not in full accordance therewith

The Contractor shall have on file, for ready access and reference, a set of drawings indicating all work as actually installed incorporating in the same all changes and additions. Upon the termination of the Contract, he shall prepare a set of tracings indicating thereon the Electrical Work as actually and finally installed. These drawings shall be turned over to the Engineers.

The Contractor shall be responsible for keeping stocks of material and equipment stored at the premise in a neat and orderly manner. The exposed surfaces of wirings, conduit system or equipment which have become covered with dirt, plaster or other material during handling and construction shall be thoroughly cleaned by Contractor before such surfaces are prepared for final finish, painting or concealment within the building structure.

The Contractor shall employ skilled craftsmen experienced in installation of the types of electrical materials and equipment specified. Use specialized installation tools and equipment as applicable. Produce acceptance installation free of defects.

## **MATERIALS / TESTS**

All materials to be installed shall be brand new and shall conform to specifications except as otherwise noted on the drawings. All materials where not specified shall be of the best of their respective kind. Samples of said material including its manufacturer's data shall be submitted for approval. Necessary tests on the installations shall be made by the Contractor in the presence of the Engineer. These tests shall include but not limited to ground test, performance test, phase sequence test, etc. Records of approved tests result shall be relayed to the Engineer in writing. This Contractor shall within ten (10) days after the award of the contract, submit a list of materials he proposes to use. All materials installed without prior approval shall be at the risk of the Contractor.

## **COORDINATION / GUARANTEES / SUSPENSION OR DELAY**

The Contractor shall be familiar with the electrical works of other trades and coordinate with them thoroughly so that he can arrange his work and dispose his materials without interfering the work of other Contractors. The Contractor shall guarantee that the electrical systems shall be free from all

defects of workmanship and of materials, and that it will remain so for a period of one year from the date of acceptance by the Engineer. Any remedy to correct defects deemed to be caused by such shall be made at the expense of the Contractor.

The Contractor shall not suspend or delay the work without justifiable cause. Subsequent delays shall be deemed as a sufficient cause for penalties or termination of contract in which the Engineer shall have the right to take-over the work and all materials on the site and make arrangements necessary to complete the work. It shall be the sole responsibility of the Contractor to ensure that the Electrical sub-contractor conducts coordination of his activities to other trades.

### **SLEEVES / INSERTS / CUTTING / PATCHING**

The Contractor shall provide all openings, sleeves, also inserts in walls, floors, and beams as required for his work. All unused openings shall be grouted in. The Contractor shall do all patching requirements necessary and these shall be done so as to exactly match the surrounding area without the evidence of alteration or patching.

### **TEMPORARY LIGHT AND POWER**

The Contractor shall make all arrangements and pay for the provisions of the necessary electrical power of the type and capacity required for the performance of the work of all trades engaged in the construction of the building.

### **CODES, INSPECTION, PERMITS AND FEES**

The work under this contract is to be installed according to the requirements of the latest edition of the Philippine Electrical Code, the rules and regulations of the local authorities of Port of San Juan, and the requirements of local Electric Cooperative of Southern Leyte.

All necessary permits and electrical fees required for this work shall be obtained by and at the expense of the Contractor. The contractor shall furnish the Engineers and the Owner final certificate of electrical inspection and approval from the proper government authorities after completion of the work. The Contractor shall prepare all as-built and all forms and documents required by the approving authorities.

Power service application including drawings for the work shall be obtained by and at the expense of the Contractor. The Contractor shall comply with all requirements of the utility company regarding service applications.

### **ELECTRICAL CHARACTERISTICS**

The electrical characteristics for this project shall be 230VAC, single phase (1Ø) wire, and 60Hz or as per system requirements as shown in the plan.

### **CLEANING UP**

The Contractor shall remove all dirt, debris, and rubbish and waste materials caused by him in the process of his work. He shall also remove all tools, temporary power installation, scaffolding and surplus materials after completion and acceptance of work.

## **MATERIAL REQUIREMENTS**

### **NAMEPLATES**

Provide laminated plastic nameplates for each panel board, switch, and device. Each nameplate inscription shall identify the function and when applicable, the position. Nameplate shall be melamine plastic, 3.2mm thick, white with black center core. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the black core. Minimum size of nameplates shall be 25mm x 38mm. Lettering shall be a minimum of 6mm, high normal block style.

### **EXECUTION**

#### **NAMEPLATE MOUNTING**

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

## **INTERIOR WIRING SYSTEMS**

### **SUBMITTALS**

- a. Shop Drawings: Submit for the following:
  - 1. Location of panel boards and circuit breaker
  - 2. Conduit support / hanger's installation drawing
- b. Manufacturer's data: Submit for the following:
  - 1. Circuit Breakers
  - 2. Switches
  - 3. Conduit and fittings (each type)
  - 5. Device Plates
  - 6. Insulated conductors
  - 7. Duplex convenience outlet and utility / junction boxes

## **PRODUCTS**

### **CONDUIT AND FITTINGS**

- a. Conduit shall be polyvinyl-chloride conduit (PVC) where specified, shall be heavy wall, high impact resistant Schedule 40, with factory made bends, couplings and fittings. PVC cement for joints shall be of the same brand as for the PVC pipe.
- b. No conduits shall be used in any system smaller than 20mm (1/2") diameter electric trade size, nor shall have more than four (4) 90 degree bends in any one run and where necessary, pull boxes shall be provided as directed.
- c. No wire shall be pulled into any conduit until the conduit system is completed in all details, in the case of concealed work until all rough plastering masonry has been completed, and in the case of exposed work until the conduit work has been completed in every detail.
- d. The ends of all conduits shall have tightly plugged to exclude plaster, dust and moisture while the construction of the building is in progress. All conduits shall be reamed to remove all burrs.

## OUTLETS, BOXES AND FITTINGS

- a. At all outlets whatever kind, for all system, there shall be provided a suitable fitting, which shall be either a box or other device especially designed to receive the type of fitting to be mounted thereon.
- b. The Contractor shall consult with the Engineer as to the nature of the various fittings to be used before installing his outlet fittings, and shall conform strictly in the use of fittings, to the nature of the appliance to be mounted on them, so that the work, when the completed will be a finished design.

## JUNCTION AND PULL BOXES

- a. Junction and pull boxes, of code gauge steel, galvanized shall be provided as indicated or as required for facilitating the pulling of wires and cables. Pull boxes as finished places shall be located and installed with the permission and to the satisfaction of the Engineer.
- b. All junction and pull boxes on exposed conduit work shall be provided with hubs for threaded pipe entry and covers provided with neoprene gaskets.

## WIRES AND CABLES

- a. All wires shall be copper, soft-drawn and annealed, shall be 98% conductivity, shall be smooth and true of a cylindrical form and shall be within 1% of the actual size called for.
- b. All wires and cables shall comply with the requirements of the Underwriters Laboratories, the ASTM and ICEA as they apply to the particular usage.
- c. Wires and cables for power and lighting system shall be plastic insulated for 600 volts working pressure type "THHN/THWN-2" unless otherwise noted on plans or specified.

### d. Tag Marking

In general, branch circuit conductors and cables shall be properly marked by means of a printed tag taped on each wire indicating origin/load and or panel(s) where load is connected.

### e. Splices and Termination Components

UL 486A as applicable, for wire connectors and UL 510 for insulating tapes, Connectors for 5.5 mm<sup>2</sup> and smaller diameter wires shall be insulated, pressure-type in accordance with UL 486A or UL 486C (twist-on splicing connector). Provide solderless terminal lugs on stranded conductors.

## DEVICE PLATES

Provide UL listed, one piece device plates for outlets and fittings to suit the devices installed. Plates on unfinished walls and on fittings shall be of zinc-coated sheet steel or cast metal having round or beveled edges. Plates on finished walls shall be satin finish stainless steel or brushed -finished aluminum, minimum 0.03 inch thick. Screws shall be machine type with countersunk heads in a color to match the finish of the plate. The use of sectional type device plates will not be permitted. Plates installed in wet locations shall be sealed in gasket. Device plates for telephone and intercommunication outlets shall have a 3/8 inch bushed opening in center.

## **WALL SWITCHES AND PLATES**

Wall switches in general shall be rated 10 amperes at 230 volts or with ampere and voltage ratings as required. Switches shall be flush mounting and of the rocker type, spring operated. The type of switches shall be tumbler operation and the color, plating and appearance of wall plates shall be as selected by the Engineer. Appropriate samples shall be submitted prior to purchase of wall switches and face plates.

## **WALL RECEPTACLE AND PLATES**

- a. Receptacle outlets shall be 15 amperes, 230 volts, 2 pole, 3 wire parallel slot, grounding type. Parallel slot outlet rated 15 amps. 125 v grounded type shall be acceptable for use with 230v system. Locking type and other special purpose outlets shall be as indicated in the plans.
- b. Provide weather proof receptacle plate cover for each convenience receptacle outlet indicated as weatherproof.

## **PANELS AND CABINETS**

- a. Standard panels and cabinets, as much as possible shall be used and assembled on job. All panels shall be dead front construction, furnished with trims for flush or surface mounting. Cabinets shall be of code gauge steel with gutters at least 100mm wide and if necessary, it has to be made wider. The trim for all panels shall be finished in industrial grey enamel over a coat of rust inhibitor.
- b. Lighting panels shall be equipped with branch circuit breakers as required and mains as noted on Plans or Panel Schedule.
- c. Panel board main bus work shall be ampacity rated to equal or exceed overcurrent protective device immediately ahead of it. All buss work shall be properly secured to withstand available short circuit forces at the location.
- d. Distribution panels shall be of the same type as lighting panels except equipped with one pole, two poles and three poles air circuit breakers of sizes, voltages ratings and interrupting capacity as called for on plans.

## **INDIVIDUAL BREAKERS**

- a. Provide individual circuit breakers where indicated on plans. Voltage ratings shall be suitable in each case of service application. Enclosures shall be General Purpose, NEMA type I, except where specifically noted on plans or assembled on panel cabinets.

All protective devices shall meet NEMA and U.L specifications. Short circuit rating shall be as indicated on the plan.

- b. Circuit breakers shall consist of a quick-make, quick -break type entirely trip-free operating mechanism with contacts, arc-interrupter, and thermal magnetic trip unit for each pole, all enclosed in a molded-phenolic case. The thermal magnetic trip unit shall provide time-delayed overload protection, and in case of overload or short circuit current in any one pole the circuit trips instantaneously. Circuit breaker shall be trip indicating, when tripped position of breaker handle midway between "ON" and "OFF" positions.
- c. All circuit breakers shall be bolt-on type unless noted otherwise.

- d. All circuit breakers rated above 225 amps shall have interchangeable trip units. Unless otherwise specified, minimum interrupting rating for 230 volts circuit breakers shall be 10,000 amperes.

## **PANELBOARD BUSES**

All bus panels shall be copper support bus bars on bases independent of circuit breakers. Main buses and back pans shall be designed so that breakers may be changed without machining, drilling, or lapping. Provide separate ground bus per UL 67 for connecting grounding conductors; bond to steel cabinet.

## **EXECUTION**

### **INSTALLATION**

#### **a. Wiring Methods**

Provide insulated conductors installed in conduits, except where specifically indicated or specified otherwise or required by PEC and NFPA 70 to be installed otherwise. Provide insulated, equipment grounding conductor in feeder and branch circuits, including lighting circuits. Provide insulated, conductor for grounding conductors installed in conduits or raceways.

#### **b. Conduit Installation**

Unless indicated otherwise, conceal conduit within finished walls, ceilings, and floors. Keep conduit a minimum of 150mm away from parallel runs of flues and steam or hot water pipes. Install conduit parallel with or at right angles to ceilings, walls, and structural members where located above accessible ceilings and where conduit will be visible after completion of project. Run conduits in crawl space under slab as if exposed.

1. Where conduits rise through floor slabs, curved portion of bends shall not be visible above finish slab.

2. Conduit Support:

Conduit shall be supported by pipe straps, wall brackets, hangers, or ceiling trapeze. Fasten by wood screws to wood; by toggle bolts on hollow masonry units; by concrete inserts or expansion bolts on concrete or brick; and by machine screws, welded studs, or spring tension clamps on steelwork. Threaded C-clamps may be used on rigid steel conduit only. Do not weld conduits or pipe straps to steel structures. Load applied to fasteners shall not exceed one-fourth proof test load. Fasteners attached to concrete ceilings shall be vibration resistant and shock resistant. Holes cut to depth of more than 40mm in reinforced concrete beams or to depth of more than 20mm in concrete joints shall not cut main reinforcing bars. Fill unused holes. In partitions of light steel construction, use sheet metal screws. In suspended-ceiling construction, run conduit above ceiling. Do not support conduit by ceiling support system. Spring-steel fasteners may be used for lighting branch circuit conduit supports in suspended ceilings in dry locations.

3. Changes in direction of runs with symmetrical bends or cast-metal fittings. Make field-made bends and offsets with hickey or conduit-bending machine. Do not install crushed or deformed conduits. Avoid trapped conduits. Prevent plaster, dirt or trash from lodging in conduits, boxes, fittings, and equipment during construction. Free clogged conduits of obstructions.

4. The Contractor shall install pull wires in empty conduits in which wire is to be installed by others. The pull wire shall be 2mm<sup>2</sup> zinc-coated steel or plastic having not less than 91 kgs tensile strength. Leave not less than 300mm of slack at each end of the pull wire.

5. **Conduit Installed in Concrete Floor Slabs**

Locate so as not to adversely affect structural strength of slabs. Install conduit within middle one-third of concrete slab. Do not stack conduits. Space conduit horizontally at a minimum of three diameters, except at cabinet locations. Curved portions of bends shall not be visible above the finish slab. Increase slab thickness as necessary to provide minimum 25 mm cover over conduits. Where embedded conduits cross expansion joints, provide suitable watertight expansion fittings and bonding jumpers. Conduit larger than 25mm trade size shall be parallel with or at right angles to main reinforcement; when at right angles to the reinforcements, the conduit shall be closed to one of the supports of the slab.

6. Fasten conduits to sheet metal boxes and cabinets with two locknuts where required by PEC and NFPA 70, where insulated bushings are used, and where bushing cannot be brought into firm contact with the box; otherwise, use minimum single locknut and bushing. Locknuts shall have sharp edges for digging into wall of metal enclosures. Install bushings on ends of conduits, and provide insulating type where required by PEC and NFPA 70.

7. **Flexible Connection:**

Provide flexible connection of short length, 1.8 meters maximum for recessed and semi-recessed lighting fixtures.

**c. Boxes, Outlets, and Supports**

Provide boxes in wiring or raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures. Boxes for metallic raceways shall be cast-metal, hub-type when located in wet locations, when surface mounted on outside of exterior surfaces, when installed exposed up to 2.1meters above interior floors and walkways, or when installed in hazardous areas. Boxes in other locations shall be sheet steel, except that aluminum boxes may be used with aluminum conduit. Each box shall have the volume required by PEC and NFPA 70 for the number of conductors enclosed in the box. Boxes for mounting lighting fixtures shall not be less than 100 mm<sup>2</sup> or octagonal, except that smaller boxes may be installed as required for fixture configurations as approved. Boxes for use in masonry-block or tile walls shall be square-cornered, tile-type, or standard boxes having square-cornered, tile-type covers. Provide gaskets for cast-metal boxes installed flush with outside of exterior surfaces. Provide separate boxes for flush or recessed fixtures when required by fixture terminal operating temperature. Fixtures shall be readily removable for access to boxes unless ceiling access panels are provided. Support boxes and pendants for surface-mounted fixtures on suspended ceilings independently of ceiling supports, or make adequate provisions for distributing load over ceiling support members. Fasten boxes and supports with wood screws on wood, with bolts and expansion shields on concrete or brick, with toggle bolts on hollow masonry units, and with machine screws or welded studs on steel. In open overhead spaces, cast boxes threaded to raceways need not separately supported except where used for fixture support; support sheet metal boxes directly from building structure or by bar hangers. Where bar hangers are used, attach bar to raceways on opposite sides of box, and support raceway with approved type fastener maximum 600mm from the box. When penetrating reinforced concrete members, avoid cutting reinforcing steel.

1. Boxes for use with raceway systems shall be minimum 40mm deep, except where shallower boxes required by structural conditions are approved. Boxes for other than lighting fixture outlets shall be minimum 100mm<sup>2</sup>, except that 100 by 50mm boxes may be used where only one raceway enters outlet.

2. Pull Boxes:

Pull boxes shall be constructed of not less than the minimum size required by PEC and NFPA 70 of code-gauge aluminum or galvanized sheet steel, except where cast-metal boxes are required in locations specified herein. Boxes shall be furnish with screw-fastened covers. Where several feeders pass through common pull box, the Contractor shall tag the feeders to indicate clearly electrical characteristics, circuit number, and panel designation.

**d. Mounting Heights**

The Contractor shall mount panelboards, and circuit breakers, and main disconnecting panel so the height of the operating handle at its highest position is maximum 1.8 meters above floor. Mount lighting switches 1.4 meters above finished floor, receptacles 300mm above finished floor and other devices. The Contractor shall measure mounting heights of wiring devices and outlets to center of device or outlet.

**e. Conductor Identification**

Provide conductor identification within each enclosure where tap, splice, or termination is made.

**f. Splices**

Make splices in accessible locations. Make splices in conductors 5.5 mm<sup>2</sup> and smaller diameter with insulated, pressure-type connector. Make splices in conductors 8.0 mm<sup>2</sup> and larger diameter with solderless connector, and cover with insulation material equivalent to conductor insulation.

**g. Covers and Device Plates**

Install with edges in continuous contact with finished wall surfaces without use of mats or similar devices. Plaster fillings are not permitted. Plates shall be installed with alignment tolerance of 3mm. Use of sectional-type device plates are not permitted. Plates installed in wet locations shall be gasketed.

**h. Electrical Penetrations**

Openings around electrical penetrations through fire resistance-rated walls, partitions, floors, or ceilings shall be sealed to maintain fire resistive integrity as tested per ASTM E 814.

**i. Grounding and Bonding**

In accordance with PEC and NFPA 70, Ground all exposed noncurrent-carrying metallic parts of electrical equipment, metallic raceway systems, grounding conductor in metallic and non-metallic raceways, and conductor of wiring systems. Make ground connection to driven ground rods on exterior of building. Where ground fault protection is employed, ensure that connection of ground does not interfere with correct operation of fault protection.

**1. Grounding Conductor**

Provide insulated, equipment grounding conductor in feeder and branch circuits, including lighting circuits. Grounding conductor shall be separate from electrical system neutral conductor. Provide insulated, conductor for grounding conductors installed in conduit or raceways.

**2. Resistance**

Maximum resistance-to-ground of grounding system shall not exceed 10 ohms under normally dry conditions. Where the resistance obtained exceeds 10 ohms, contact the Engineer for further instructions.

**FIELD QUALITY CONTROL**

Furnish test equipment and personnel and submit written copies of test results. Give the Engineer five (5) working days notice prior to each test.

**a. Devices Subject to Manual Operation**

Each device subject to manual operation shall be operated at least five times, demonstrating satisfactory operation each time.

**b. Test on 600 volt wiring**

Test 600Volt wiring to verify that no short circuits or accidental grounds exist. Perform insulation resistance tests on wiring No. 14mm<sup>2</sup> (6 AWG) and larger diameter using instrument which applies voltage of approximately 500 volts to provide direct reading of resistance. Minimum resistance shall be 25,000 ohms.

**c. Grounding System Test**

The Grounding system shall be tested to ensure continuity and resistance to ground is not excessive. Test each ground rod for resistance to ground before making connections to rod; tie grounding system together and test for resistance to ground. Make resistance measurements in dry weather, not earlier than 48 hours after rainfall. Submit written results of each test to the Engineer and indicate location of rods as well as resistance and soil conditions at the time measurements were made.

## **INTERIOR LIGHTING**

### **SUBMITTALS**

Data, shop drawings showing mounting heights, and reports shall employ the terminology, classifications, and methods prescribed by the IES Lighting Handbook, as applicable, for the lighting system specified.

#### **a. Manufacturer's Data**

- 2\*18 watt T8 grid fixture with electronic ballast fluorescent tubes, 230VAC with aluminum reflector louvers, recessed mounted type.  
Compatible with T8 tube lights with the principal element of modern energy savings and ecological lighting of closed space, like offices and municipal lighting. It maintain a high degree of protection of LED lights  
Built in with high quality standard  
Energy efficient and environmentally friendly lighting
- Vertical downlight recess mounted type
- Vertical downlight surface mounted type
- Troffer fluorescent fixture, surface mounted type

## **PRODUCT**

### **LED LIGHTS**

- a. 2\*18 watt T8 Fluorescent tubes, recessed mounted type
- b. Vertical downlight recess mounted type, LED bulb
- c. Vertical downlight surface mounted type, LED bulb
- d. Troffer fluorescent fixture surface mounted type

## **RECESS AND FLUSH MOUNTED FIXTURES**

The Contractor shall provide the type of materials as shown in the plan.

### **LED BULB**

Recessed and surface mounted downlight with the used of LED bulb, for general lighting to replace the compact fluorescent lamp. It is used in commercial areas and homes for general purposes. Life span of LED is 35,000 to 50,000 hours. Provide 50% more efficient than CFL, reliable electronic power line, strong stability, direct replacement to CFL, energy efficient and environmental friendly and electricity savings

## **EXECUTION**

### **INSTALLATION**

The lighting fixtures should be installed as shown on the approved plan. During the installation requirements of PEC and NFPA 70 must be met. The mounting heights specified shall be for ceiling-mounted fixtures. Obtain approval of the exact mounting for lighting fixtures on the job before installation commence and, where applicable, after coordinating with the type, style, and pattern of the ceiling being installed.

Recessed and semi-recessed fixtures may be supported from suspended ceiling support system ceiling tees if the ceiling system support rods or wires are provided at a minimum of four rods or wires per fixture and located not more than 150 mm from each corner of each fixture. Do not support fixtures by ceiling acoustical panels. Where fixtures of size less than the ceiling grid are indicated to be centered in the acoustical panel, support such fixtures independently or with at least two 20mm metal channels spanning, and secured to, the ceiling tees. Provide rods or wires for lighting fixture supports under this section of the specifications. Additionally, for recessed fixtures, provide support clips securely fastened to ceiling grid members, a minimum of one at or near each corner of each fixture.

### **GROUNDING**

Ground non-current-carrying parts of equipment as specified in "Interior Wiring Systems." Where the copper grounding conductor is connected to a metal other than copper, provide specially treated or lined connectors suitable for this purpose.

### **FIELD TESTS**

The Contractor will provide electric power and apparatus / instruments required and carry out the field tests.

#### **a. Operating Test**

Upon completion of the installation, conduct an operating test to show that the equipment operates in accordance with the requirements of this section.

#### **b. Insulation Resistance Test**

Perform as specified in "Interior Wiring Systems", both before and after connection of fixtures and equipment.

#### **c. Ground Resistance Tests**

Perform as specified in "Interior Wiring System."

**ITEM 24 : MECHANICAL GENERAL REQUIREMENT****GENERAL**

This Electrical Works applies to all Item of "MECHANICAL WORKS" except where specified in each individual section.

**WORK DESCRIPTION**

The work shall include the furnishing of equipment, materials, tools, labor, supervision, and other services required to install, complete, test and make operational the whole system as described on the Drawings and the Technical Specifications.

Specifically the work shall involve the following:

- a. To supply, deliver, install, wires/cables, conduit, circuit breaker and make operational the window type type inverter air conditioning units including bathroom exhaust fans for toilets as shown on the Drawings.
- b. To supply and install the refrigerant piping system and condensate drain lines including necessary insulation and hangers.
- c. To supply and install the electrical wiring connections from the AC supply provided by the Electrical Contractor which is located close to the point of installation. This shall include power and control wirings and interlocks with the thermostat control.

**SUBMITTALS**

Submit shop drawings, manufacturer's data and certificates for equipment, materials, and finish, and pertinent details for each system where specified in each individual section, and obtain approval before procurement, fabrication, or delivery of the items to the job site. Partial submittals are not acceptable and will be returned without review. Submittals shall include the manufacturer's name, trade name, catalogue model, or number, nameplate data, size, layout dimensions, capacity, project specification and paragraph reference, applicable industry, and technical society publication references, years of satisfactory service, and other information necessary to establish contract compliance of each item the Contractor proposes to furnish. Photographs of existing installations and data submitted in lieu of catalogue data are not acceptable and will be returned without approval. Submittals shall be a minimum of 5 print copies. Submittals of the contractor shall be reviewed and returned within a minimum of 21 days, each stamped with appropriate action.

**1. Shop Drawings**

Drawings shall be a minimum of 350mm x 500mm in size, with a minimum scale of 1:100 except as specified otherwise. Drawings shall include floor plans, sectional views, wiring diagrams, and installation details of equipment; and equipment spaces identifying and indicating proposed location, layout and arrangement of items of equipment, control panels, accessories, piping, ductwork, and other items that must be shown to assure a coordinated installation. Wiring diagrams shall identify circuit terminals, and indicate the internal wiring for each item of equipment and the interconnection between each item of equipment. Drawings shall indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices. If equipment is disapproved, drawings shall be revised to show acceptable equipment and be resubmitted.

## 2. Manufacturer's Data

Submittals for each manufactured item shall be manufacturer's brochure products, equipment drawings, diagrams, performance and characteristic curves, and catalogue cuts.

## 3. Standard Compliance

When materials or equipment must conform to the standards of organizations such as the American National Standards Institute (ANSI), American Society for Testing and Materials (ASTM), National Electrical Manufacturers Association (NEMA), American Society of Mechanical Engineers (ASME), Air Movement and Control Association, Inc. (AMCA), American Refrigeration Institute (ARI), and Underwriters' Laboratories (UL), proof of such conformance shall be submitted to the Engineers for approval. If an organization uses a label or listing to indicate compliance with a particular standard, the label or listing will be acceptable evidence, unless otherwise specified in the individual sections. In lieu of the label or listing, the Contractor shall submit a certificate from an independent testing organization which is competent to perform acceptable testing and is approved by the Owner or his authorized representative. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item conforms to the specified organization's standard. For materials and equipment whose compliance with organizational standards or specifications is not regulated by an organization using its own listing or label as proof of compliance, a certificate of compliance from the manufacturer shall be submitted for approval. The certificate shall identify the manufacturer, the product, and the referenced standard and shall simply state that the manufacturer certifies that the product conforms to all requirements of the project specification and of the reference standards listed. The edition or the revised version of such codes and standards current at the date twenty eight (28) days prior to date of bid submission shall apply. During Contract execution, any changes in such codes and standards shall be applied after approval by the Owner.

## 4. Codes, Inspection, Permits and Fees

a. The work under this contract shall conform to the latest requirements of:

- 1) Philippine National Building Code
- 2) Regulations of the Local Municipality

b. Nothing contained in these specifications or shown on the drawings shall be construed as to conflict with the National and local ordinances or laws. All such laws and ordinances are made a part of these Specifications.

c. All construction permits and fees for this work shall be obtained at the expense of the Contractor. The Contractor shall furnish the Owners and Engineers the final certificates of inspection and approval from the appropriate government authorities.

## OPERATION AND MAINTENANCE MANUAL

Furnish an operation and maintenance manual for each item of equipment. Furnish three (3) copies of the manual bound in hardback binders or an approved equivalent. Furnish one complete manual prior to the time that the equipment are performed and furnish the remaining manuals before the contract is completed. Inscribe the following identification on the cover: the words OPERATION AND MAINTENANCE MANUAL, the name and location of equipment or the building, the name of the Contractor, and the contract number. The manual shall include the names, addresses, and the telephone numbers of each subcontractor installing the equipment, and of the local representatives

for each item of equipment. The manual shall have a table of contents and be assembled to conform to the table of contents with the tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in. The manual shall include: wiring and control diagrams with data to explain detailed operation and control of each item of equipment; a control sequence describing start-up, operation and shutdown; description of the function of each principal item of equipment; the procedure for starting; the procedure for operating; shutdown instructions; installation instructions; maintenance instructions; lubrication schedule including type, grade, temperature range, and frequency, safety precautions, diagrams, and illustrations; test procedures; performance data; and parts list. The parts list for equipment shall indicate the sources of supply, recommended spare parts, and the service organizations which is reasonably convenient to the project site. The manual shall be complete in all respect for equipment, controls, accessories, and associated appurtenances provided.

## POSTED OPERATING INSTRUCTIONS

Furnish approved operating instructions for each system and principal item of equipment for the use of the operation and maintenance personnel. The operating instructions shall include wiring diagrams, control diagrams, and control sequence for each principal item of equipment. Operating instructions shall be printed or engraved and shall be framed under glass or in an approved laminated plastic and posted where directed by the Owner. Operating instructions shall be attached to or posted adjacent to each principal item of equipment and include directions for start up, proper adjustment, operating, lubrication, shut down, safety precautions, procedure in the event of equipment failure, and other areas as recommended by the manufacturer of each item of equipment. Operating instructions exposed to the weather shall be made of weatherproof materials or shall be suitably enclosed to be weather protected. Operating instructions shall not fade when exposed to sunlight and shall be secured to prevent easy removal or peeling.

## SAFETY

### 1. Rotating Equipment Safety

Couplings, motor shafts, gears and other exposed rotating or rapidly moving parts shall be fully guarded. The guards shall be cast iron or expanded metal. Guard parts shall be rigid and suitably secured and shall be readily removable without disassembling the guarded unit.

## INSTRUCTION TO OWNER'S PERSONNEL

When specified in other sections, the Contractor shall furnish the services of competent instructors who will give full instruction to the designated personnel in the adjustment, operation, and maintenance, including pertinent safety requirements of the equipment or system specified. Each instructor shall be thoroughly familiar with all the parts of the installation and shall be trained in operating theory as well as practical operation and maintenance work. Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Owner for regular operation. The number of man-days (8 hours) of instruction furnished shall be as specified in other sections. When more than 4 man-days of instruction are specified, approximately half of the time shall be used for classroom instruction. All other time shall be used for instruction with the equipment or system. When significant changes or modifications in the equipment or system are made under the terms of contract, additional instruction shall be provided to acquaint the operating personnel with the changes or modifications.

## DELIVERY AND STORAGE

Equipment and materials shall be handled, stored, and protected to prevent damage before, during, and after installation, in accordance with the manufacturer's recommendations and as approved. Damaged or defective items shall be replaced without cost to the Owner.

## STANDARD PRODUCTS/SERVICE AVAILABILITY

### 1. Materials and Equipment

Materials and equipment shall be standard products of manufacturer regularly engaged in the manufacture of such products, which are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for seven years prior to bid opening. The seven year use shall include applications of equipment and materials under similar circumstances and of similar size as specified for the Project. The equipment shall be soled exclusively by a single, stable distributor with after sales capability.

### 2. Experience Required

The five (5) years experience must be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturers' catalogues, or brochures.

### 3. Alternative Service Record

Products having less than a five-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests can be shown.

### 4. Service Record

The equipment items shall be supported by service organizations. The Contractor shall submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. These service organizations shall reasonably be convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

### 5. Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

## SAFETY REQUIREMENTS

Belts, pulleys, chains, gears, couplings, projecting set screws, keys, and other rotating parts located so that any person can come in close proximity thereto shall be fully enclosed or properly guarded in accordance with OSHA 29 CFR 1910.219. High temperature equipment and piping so located as to endanger personnel or create a fire hazard shall be properly guarded or covered with insulation of a type as specified herein. Items such as catwalks, ladders, and guardrails shall be provided where required for safe operation and maintenance of the equipment.

## MANUFACTURER'S RECOMMENDATIONS

Where installation procedures or any part are required to be in accordance with the manufacturer's recommendations of the material being installed, printed copies of these recommendations shall be furnished to the Owners and Engineers prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

## ELECTRICAL REQUIREMENTS

Electrical components of mechanical equipment and systems such as motors, starters, and controls shall be provided under this Item and shall be as specified herein and as necessary for complete and operable system. Extended voltage range motors will not be permitted. Interconnecting wiring for components of packaged equipment shall be provided as an integral part of the equipment.

### ELECTRICAL MOTORS

1. All electrical motors of sizes and types as specified for driving air conditioning and ventilating equipment shall be furnished and erected under this section. All motors shall be of proper power and speed to suit the specified makes of equipment. If other makes of equipment are accepted in any case, the proper adjustment of motor speed and power including affected changes in electrical system circuit breakers and wiring must be included without additional cost to the Owner. Technical data shall be submitted for approval before the equipment is purchased.
2. All motor ratings shall be as specified on the drawings.
3. Generally, all motors shall be constant speed, squirrel-cage type motors and energy efficient except as otherwise listed on plans. Single phase motors shall be capacitor start induction-run or split phase type as approved for the service.
4. All belt-connected motors shall have adjustable bases and set screws to maintain proper belt tension, and shall be provided with proper belt guards.
5. All motors and accessories shall comply in all respect with NEMA Standards. Types shall be as required by Local Code.
6. All motors shall be furnished with type "B" insulation and tropical fungus proofing according to NEMA standards.

### CHANGES IN WORK DUE TO APPROVAL OF ALTERNATE MATERIALS

Assure the cost of, and the entire responsibility for any changes in the work shown on the Contract Documents which may be occasioned by approval of materials proposed by the Contractor other than those specified.

### GUARANTEE

Furnish the Owner a written guarantee covering the satisfactory operation of the mechanical installation in all its parts for a period of one (1) year after date of final acceptance of work. During this period, repair or replace any defective work, materials or equipment furnished and installed without any cost to the Owner. Include with this guarantee certificate of every material supplier engaged by this trade of the project.

### AS-BUILT DRAWINGS

1. The Contractor shall, during the progress of work, keep record of all deviations of the actual installation from that shown on the Contract Drawings.
2. Upon completion of work, the Contractor shall submit two (2) copies of the as-built drawings, signed by the Contractor's Registered Professional Mechanical Engineer and Owner Project Inspector, indicating the work as actually and finally installed, including new information not originally shown in Contract Drawings.

3. Approval of as-built drawings by the Engineer shall be a requirement for final acceptance of the completed works and of final payment.

## QUALITY ASSURANCE

### 1. Surveys and Measurements:

- a. The Contractor shall base measurements, both horizontal and vertical, from established benchmarks. All work shall agree with these established lines and levels. Verify all measurements at site and check the correctness of same as related to the work.
- b. Should the Contractor discover any discrepancy between actual measurements and those indicated, which prevents following good practice or intent of the drawings and specifications, he shall notify the Owner's representative and shall not proceed with his work until he has received instructions from the Owner's representative upon referring the matter to the Engineer.

### 2. Drawings and Minor Modification:

- a. Drawings are diagrammatic and indicate the general arrangement of the system and work included in the contract. Drawings are not to be scaled. The drawing and details shall be examined for exact location of fixtures and equipment by verifying actual site conditions.
- b. The Contractor shall follow drawings in laying out work and check drawing of other trades to verify spaces in which work will be installed. Maintain maximum headroom and space conditions at all points. Where headroom or space conditions appear inadequate, Owner's representative shall be notified before proceeding with installation, if directed by the Owner's representative, the Contractor shall, without extra charge, make reasonable modifications and the layout as needed to prevent conflict with work of other trades or for proper execution of the work.

### c. Materials and Workmanship

All materials and apparatus required for the work, except as specified otherwise, shall be new of first class quality, and shall be furnished, delivered, erected, connected and finished in every detail, and shall be so selected and arranged as to fit properly into the building spaces. Where no specific kind or quality of materials is given, first class standard articles shall be furnished.

**ITEM 25 : UNITARY AIR-CONDITIONING SYSTEMS****GENERAL**

"Mechanical General Requirements" applies to this Item with additions and modification specified herein.

**GENERAL REQUIREMENTS****1. Unitary Air-Conditioning System**

Air conditioning units in retail stores shall be supplied and installed by the tenant. Capacity of equipment shall not be less than that indicated. In the NFPA standards and SMACNA manuals referred herein, the advisory provisions shall be considered to be mandatory, as though the word "shall" had been substituted for "should" wherever it appears. Reference to the "authority having jurisdiction" shall be interpreted to mean the Engineer.

**2. Refrigerant Piping, Fittings and Accessories**

Refrigerant piping assembly as used in this section includes pipes, flanges, bolting, gaskets, valves, relief devices, fittings, and the pressure containing parts of other piping components. It also includes hangers and supports and other equipment items necessary to prevent overstressing the pressure containing parts.

**a. Piping**

ANSI 15 and ANSI B31.5. Compatible with fluids for which they are being used and capable of withstanding the pressures and temperatures of the service that they are handling.

**b. Tubing**

Refrigerant piping shall be seamless copper tubing, hard drawn, type K, ASTM B88. Tubing used for refrigerant service shall be cleaned, sealed, capped or plugged prior to being shipped from the manufacturer's plant. Fittings for copper tubing shall be wrought copper or bronze, brazing or solder joint type ANSI B16.18 or ANSI B16.22. Copper flared type tubing may be made only in annealed copper tubing ASTM B280 and in nominal sizes smaller than one- inch only for connection to equipment and no larger than 1-3/8 inches diameter for other connections. Flanges shall be of bronze ANSI B16.24.

**3. Corrosion Prevention**

Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating shall be treated for prevention of rust with a factory coating or paint system that will withstand 125 hours in a salts-pray fog test except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall use a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust creep age beyond 1/8 inch on either side of the scratch mark. The

film thickness of the factory coating or paint system applied on the equipment shall be not less than film thickness used on the test specimen.

#### 4. Safety Standards

- a. Design, Manufacture and Installation of Mechanical Refrigeration Equipment: ASHRAE Safety Code for Mechanical Refrigeration.
- b. Machinery Guards: Fully guard drive mechanisms, or other moving parts. Provide guards fabricated of steel and expanded metal, rigidly mounted, and readily removed without disassembly.

### MATERIAL REQUIREMENTS

#### Unitary Air -Conditioning System – Window Type Inverter

##### 1. General

The air-conditioning systems shall be designed, constructed, and rating tested in accordance with ARI Standard 210 for unitary air-conditioning equipment of capacities below 135,000 Btu's per hour and ARI Standard 300 for unitary equipment with capacities of 135,000 Btu's per hour and greater. Units shall be ARI certified. Units with capacities below 135,000 Btu's per hour shall be listed in the ARI Directory of Certified Unitary Air-Conditioners.

##### 2. Performance Rating

Cooling capacity of unit shall meet the sensible heat requirements and total requirements indicated. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity. Submittals shall include catalogue selection data which accounts for sensible to total heat ratio, entering air-conditions at evaporator, and condenser air-conditions.

##### 3. Compressors

Provide hermetic, semi-hermetic rotary, or screw type provided with all the minimum standard equipment and accessories listed therein. Compressor speed for compressors above 20 tons shall not exceed 1750 rpm. Provide compressors with automatic capacity reduction of at least 50 percent for units over 10 tons. Compressors shall start unloaded. Provide each compressor with devices to protect the compressor from short-cycling when shut-down by safety controls. Provide a pump-down cycle of the non-recycling start type for each compressor 20 tons and over. Provide compressors with vibration isolators. Compressor motor shall be suitable for electric power characteristics as indicated. Motor shall conform to NEMA NG-1. Motor starters shall conform to NEMA ICS. Motors shall be constant speed, squirrel-cage induction, open type or hermetically sealed, low starting current, high-torque type, and shall be furnished with reduced voltage or and magnetic across-the-line type motor starter with weather-resistant enclosures

#### 4. Coils

- a. Cooling coils shall conform to ARI 410 and to paragraph entitled, Cooling Coils. Coils shall be the type indicated or specified herein.
- b. The air-cooled condenser coil shall be extended-surface fin-and-tube type with seamless copper or aluminum construction. Aluminum alloy conforming to ASTM B210, alloy 1100, shall be used for the tubes, and aluminum alloy conforming to chemical requirements of ASTM B209, alloy 7072, shall be used for fins and sheets. Fins shall be soldered or mechanically bonded to tubes and installed in a metal casing. Coils shall be air tested under water for leakage. After testing, dry coils for remote type units to remove free moisture, and cap to prevent entrance of foreign matter. Evacuate and seal coils at the factory.

#### 6. Filter Boxes

Provide filter boxes with either hanged access doors or removable panels. Filter boxes shall have racks for filters arranged for angle pattern. Filters shall be of type indicated and shall conform to paragraph hereinafter entitled, "Filters".

#### 7. Mixing Boxes

Mixing boxes shall be of physical size to match the basic unit and include equal sized flanged openings, each sized to handle full air flow. Arrangement of openings shall be as indicated. Provide openings with dampers of opposed blade type. All damper shafts shall be connected together by one continuous linkage bar. Arrange dampers for manual operation so that when one starts to close from its opened position, the other starts to open from its closed position.

#### 8. Controls

##### a. Condenser Controls

Provide load pressure control to insure condensing temperature for proper system operation at all ambient temperatures down to 40°F.

- b. Condenser Start-up Control Provide condenser with a start-up control package which permits start-up compressor regardless of low ambient temperatures. Package shall temporarily bypass system low pressure-start to permit start-up whenever minimum ambient temperature is below design evaporator coil suction temperature.

#### 9. Refrigerant Circuits

Entire refrigerant circuit shall be dehydrated, purged, and charged with refrigerant and oil at factory. Factory oil charge shall be the full amount required for operation. Factory charge for refrigerant shall be the full amount required for operation.

#### 10. Corrosion Protection

Units shall be factory corrosion protected in accordance with paragraph entitled, Corrosion Prevention.

## COOLING COILS

### 1. Direct-Expansion Coils

Direct-expansion coils shall be fin-and-tube type constructed of seamless copper or aluminum tubes and copper or aluminum fins mechanically bonded or soldered or helically wound to tubes. Casing and tube support sheets shall be not lighter than 16-gauge (0.0635-inch nominal thickness) galvanized steel, formed to provide structural strength. Suction header shall be seamless copper tubing or seamless or resistance welded steel tube with copper connection. Supply header shall consist of a distributor to distribute the refrigerant liquid through seamless copper tubing, equally to all the circuit in the coil. Tubes shall be circuited to insure minimum pressure drop and maximum heat transfer. Circulating shall permit refrigerant flow from liquid inlet to suction outlet without causing oil staging or restricting refrigerant flow in coil. Rack coil shall be tested at the factory under water at not less than 300 psi air pressure and shall be suitable for 200 psi working pressure. Each coil shall be completely dehydrated and scaled at the factory upon completion of pressure tests. Coil shall be mounted for counter flow service.

### 2. Filters

Filter shall be of the sectional or panel cleanable type and be capable of filtering the entire air supply.

### 3. Manometers

Provide inclined-type manometers for filter stations of 2,000 cfm capacity or larger including filters furnished as integral parts of air handling units and filters installed separately. Manometers shall be of sufficient length to read at least one inch of water column, shall be graduated in 1/10 inches, and equipped with spirit level. Equip each manometer with over-pressure safety traps to prevent loss of oil, and two three-way vent valves for checking zero setting.

## CLEANING, PAINTING AND IDENTIFICATION

Cleaning, painting and identification of piping shall be as specified under, "Painting" of "Building Works".

## IDENTIFICATION TAGS AND PLATES

Provide equipment, thermometers, valves, and controllers with tags numbered and stamped for their use. Plates and tags shall be of brass or suitable non-ferrous material, securely mounted or attached. Minimum letter and numeral size shall be 1/8 inch.

## **EXECUTION**

### **INSTALLATION**

Application and installation practices for unitary air-conditioning systems shall conform to the requirements of an acceptable industry standard for installation of unitary systems.

#### **1. General**

Install equipment and components in a manner to insure proper and sequential operation of the equipment and its controls. Installation of equipment not covered herein or in manufacturer's instructions shall be installed as recommended by manufacturer's representative. Provide proper foundations for mounting of equipment, accessories, appurtenances, piping and controls including, but not limited to, supported vibration isolators, stands, guides, anchors, clamps, and brackets. Foundations for equipment shall conform to equipment manufacturer's recommendation, unless otherwise shown in the drawings. Set anchor bolts and sleeves accurately using properly constructed templates. Anchor bolts shall be of adequate length and provided with welded-on plates on the head end embedded in the concrete. Level equipment bases, using jacks or steel wedges, and neatly grouted-in with a non-shrinking type of grouting mortar. Locate equipment so that working space is available for all necessary servicing such as shaft removal, disassembling compressor cylinders and pistons, replacing or adjusting drives, motors, or shaft seals, access to water heads and valves of shell and tube equipment, tube cleaning or replacement, access to automatic controls, refrigerant charging, lubrication, oil draining and working clearance under overhead lines. Provide electric isolation between dissimilar metals for the purpose of minimizing galvanic corrosion.

#### **2. Unitary Air-Conditioning System**

Install system as indicated, in accordance with the requirements of ASHRAE 15-76 and as recommended in the manufacturer's installation and operational instructions.

#### **3. Electrical Work**

Electric motor driven equipment specified herein shall be provided complete with motors, motor starters, and controls. Electrical equipment and wiring shall be in accordance with "Electrical General Requirements". Motor starters shall be provided complete with properly sized thermal overload protection and other appurtenances necessary for the motor control wiring required for controls and devices but not indicated.

#### **4. Piping**

##### **a. Piping Sleeves**

Pipe sleeves shall be as Galvanized Iron, Schedule 20.

b. Provide refrigerant driers, sight glass liquid indicators, moisture indicators, and strainers in refrigerant piping for remote installations when not furnished by the manufacturer as part of the equipment.

c. Locate strainers close to equipment they are to protect. Provide a strainer in the common refrigerant liquid supply to two or more thermal valves in parallel when

each thermal valve has a built-in strainer. Install strainers with screen down and in direction of flow as indicated on strainers body.

- d. Solenoid valves shall be installed in horizontal lines with stem vertical and with flow in direction indicated on the valve. If not incorporated as internal part of the valve, provide strainers upstream of the solenoid valve. Provide service valves upstream of the solenoid valve, upstream of the strainer, and downstream of the solenoid valve. Remove the internal parts of the solenoid valve when brazing the valve.

## 5. Auxiliary Drain Pans, Drain Connections, and Drain Lines

Provide auxiliary drain pans under all drain pans of the units located above finished ceilings or over mechanical or electrical equipment where condensate overflow over unit drain pan may cause damage to ceilings, piping, and equipment below. Provide drain lines for all drain and auxiliary drain pans. Trap the drain from bottom pan of air-conditioning units to insure complete pan drainage. Drain lines shall be full size of opening.

## 6. Air Filters

Provide access panels for all concealed valves, controls, dampers, and other fittings requiring inspection and maintenance.

## 7. Inspection Plates and Test Holes

Inspection plates and test holes where required in casings for air balance measurements shall conform to SMACMA High Pressure Low Velocity Duct Construction Standards. Test holes shall be a factory-fabricated, air-tight, non-corrosive test hole with screw cap and gasket. Extend cap through insulation.

## 8. Flashing and Pitch Pockets

Provide flashing and pitch pockets for equipment support and roof penetrations and flashing where piping or ductwork passes through exterior walls.

## FIELD TESTS AND INSPECTIONS

### 1. Tests

All tests shall be performed and materials and equipment required for test shall be furnished by the Contractor. Tests after installation and prior to acceptance shall be performed in the presence of a representative of the Owner and subject to his approval. Equipment and material certified as having been successfully tested by the manufacturer in accordance with referenced specifications and standards will not require retesting before installation. Equipment and materials not tested at the place of manufacturer will be tested before or after installation, as applicable, where necessary to determine compliance with referenced specifications and standards.

## 2. Leak Testing

Upon completion of installation of the air-conditioning equipment, test all factories as well as field refrigerant piping with an electronic-type leak detector to acquire leak tight refrigerant systems. If leaks are detected at the time of installation or during the guarantee period, remove the entire refrigerant charge from the system, correct the leaks and retest the system.

## 3. Evacuation, Dehydration, and Charging

After system is found to be without leaks, evacuate the system using a reliable gauge and a vacuum pump capable of pulling a vacuum of at least 1 mm lig absolute. Evacuate system in strict compliance with the triple evacuation and blotter method or in strict accordance with equipment manufacturer's printed instructions. System leak testing, evacuation, dehydration, and charging with refrigerant shall comply with the requirement contained in an acceptable industry standard.

## 4. Start-Up and Operation Tests

The air-conditioning system and its components shall be started and initially placed under operation and checked to see that it is functioning correctly. Adjust safety and automatic control instruments as necessary to place them in proper operation and sequence. The operational test shall be not less than 8 hours.

## 5. Performance Tests

Upon completion of evacuation, charging, start-up, final leak testing, and proper adjustment of controls, the system shall be performance tested to demonstrate that it complies with the performance and capacity requirements of the specifications and plans. Test the system for not less than 8 hours, during which time hourly readings shall be recorded. At the end of the test period, the readings shall be averaged and the average shall be considered to be the system performance.

## 6. Sound Tests, Air-conditioners, Unitary, Window Type

Sound pressure level measurements shall be conducted on units designated by the Owner. Calculate sound power levels by ASHRAE Systems Handbook and Product Directory. Submit test results and calculations.

**ITEM 26 : EXHAUST EQUIPMENT****EXHAUST EQUIPMENT****GENERAL**

"Mechanical General Requirements" applies to this Item with additions and modification specified herein.

**SCOPE OF WORK**

1. Furnish materials that are new, of first-class quality.
2. Install all materials in strict accordance with the manufacturer's instructions and specifications.

**PRODUCTS****MATERIAL REQUIREMENTS****1. Bathroom Ceiling Mounted Exhaust Fan**

The exhaust fans shall be of the built-in ceiling type, ceiling mounted, suitable for operation. Sizes and capacities are based on models or approved equal. Brand and models indicated herein is for the purpose of establishing product quality, capacities and dimensions. Other brands satisfying the same shall likewise be accepted, subject to the approval of the owner and Engineer In-Charge. The capacities of the units shall be as shown on the Drawings.

**2. Wall Mounted Propeller Exhaust Fan**

The wall-mounted propeller exhaust fan shall be direct-drive three blade type with a steel mounting plate. Capacity of the fan shall be as shown on the drawings. Fan blades shall be constructed of steel or aluminum. The fan hub shall be of heavy construction and shall be of steel or semi-steel, and the blades shall be riveted to the hub. Fan blade shall be quiet in operation and shall be statically and dynamically balanced at the factory. Motor and Drive shall be of the condenser motor type, tightly sealed and dust proof with non-lubricating ball bearings. The fan shall be provided with automatic shutters to prevent air from re-entering the fan when fan is off. The fan control switch shall be located as near as possible to the fan.

**EXECUTION**

1. Install the fan securely to the ceiling.
2. Install back-draft dampers and check to make sure they are free to open and close.
3. Connect power and check rotation of fan.

**ITEM 27 : DISTRIBUTION TRANSFORMER**

**SCOPE OF WORK**

The work to be done shall consist of supply, and delivering and installing distribution transformer completed in accordance with all the materials submitted by Local Electric Cooperative of Southern Leyte, including labor, tools and equipment and all incidental works as found necessary.

**GENERAL REQUIREMENTS**

a) All works shall be done in accordance with the requirements of the publications and agencies having jurisdiction, as well as the requirements of the approved standards.

1. American National Standard Institute - (ANSI)
2. Institute of Electrical and Electronics Engineers - (IEEE)
3. National Electrical Manufacturer Association - (NEMA)
4. Philippine Electrical Code - (PEC)  
 Philippine National Standard - (PNS)

b) Materials Requirements

- o Distribution Transformer,
- o Conventional
- o Pole Type
- o Oil Immersed
- o Self -Cooled
- o Single Phase , 1Ø , 60hz
- o 65 °C Temperature rise

Capacity	:	KVA
Primary Voltage	:	7.62 / 13.2 Y kV 2-2.5% taps FCAN and 2-2.5% taps FCBN Available on tap changer for de-energized operation
Primary BIL Rating	:	95kV
Secondary Voltage	:	120 /240V
Secondary BIL Rating	:	30kV
Percent Impedance	:	ANSI Standard
HV/LV Conductor	:	Copper / Aluminum
Insulating Fluid:		Mineral Oil
Core	:	Silicon Core
NLL	:	190W
LL	:	650W

## c) Standard Test Reports:

1. Routine Tests
  - Turn Ratio Test
  - Voltage Ratio Test
  - No Load Loss & Load Loss Test
  - Impedance Voltage Test
  - Applied Potential Test
  - Induced Potential Test
2. Type of Test
  - Impulse test
  - Temperature Rise Test

**PRODUCTS (DISTRIBUTION TRANSFORMER)****External Features**

- High Voltage Bushing
- Low Voltage Bushing
- Tank and Cover
- Pressure Relief Valve
- Tank and Low Voltage Grounding Provision
- Externally Operated No-Load Tap Changer
- Radiators

**Internal Features**

- Core Coil Assembly
- Winding Material
- Insulating Di-Electric Fluid
- Coil Support

**PRODUCTS (GENERAL DESCRIPTION)**

1. **High Voltage Bushing**, the cover mounted and tank - wall high voltage bushing are made of wet process porcelain suitable for both copper and aluminum conductors.
2. **Low Voltage Bushing**, single or double eyebolt or spade terminal made of wet process porcelain.
3. **Tank and Cover**, manufactured from hot-rolled steel sheets and pressure tested to ensure a leak free enclosure. Grit blasted or chemically treated to remove every trace of scale, rust or oil, for better paint adhesion. Outer and inner surfaces are primed with epoxy primer for rust prevention and the outer surface is coated with polyurethane.
4. **Pressure Relief Valve**, gradually releases excess pressure and designed for outdoor condition.
5. **Tank and Low Voltage Grounding Provisions**, provided to help prevent damage to the transformer during electrical surges.
6. **Externally Operated No-Load Tap Changer**, provides up to five (5) primary voltage for convenient changing of high voltage tap connection at no -load.
7. **Radiators** made of hot-rolled steel sheets these are provided for higher KVA units for added cooling surface.

8. **Core Coil Assembly**, uses a superior transformer insulation system and is permanently centered in the tank using a close fitted steel frame. Materials used for our coils, are wither silicon-iron for our Blue and Silver series or amorphous metal for our gold line.
9. **Winding Material**, distribution transformer uses a combination of standard copper-aluminum or copper-copper winding materials.
10. **Insulating –Di- Electric Fluid**, uses are either mineral oil or an environment friendly high fire point fluid.
11. **Coil Support**, used compatible materials to hold the coil in place and restraint it during short circuit-circuit conditions. Core clamps and clamp angles are also used to ensure that the core and windings are effectively secured even during mechanical stresses.

## **EXECUTION**

### **INSTALLATION**

The installation of the distribution transformer and its accessories shall be in accordance with the standards required by the local electric supply cooperative.

### **GROUNDING**

Ground all exposed non-current-carrying metallic parts of electrical equipment.

### **WORKMANSHIP**

The work throughout shall be executed in the best and most thorough manner under the direction of and at the satisfaction of the Registered Electrical Engineer or Master Electrician, who will interpret the intent meaning of the drawings and specification and shall have the power to reject any work and materials which in his judgment, are not in full accordance therewith.

### **TESTING OPERATIONS**

When the electrical installation is completed, the Contractor shall test the installed electrical materials and equipment in the presence of Registered Electrical Engineer or Master Electrician. The system shall be free from any defects, shorts or grounds. The Contractor at no extra cost shall furnish all necessary instruments and personnel required for the testing.

### **GUARANTEE**

Upon completion and before final acceptance of the work, the Contractor shall furnish the Engineer a written guarantee stating that all works executed are free from defects on materials and workmanship. The guarantee shall be for a period of one year from the date of the final acceptance. Any work that becomes defective during the said period shall be corrected / replaced by the Contractor at his own expense in a manner satisfactory to the Authority.

**ITEM 28a : FINISHES****GENERAL**

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

**SCOPE OF WORK**

The work covered by this section consist of furnishing all labor, materials, equipment, tools and incidentals necessary to undertake, complete all finishing works and painting for the buildings as indicated on the drawings and as specified herein.

Wall, floor, ceiling and other finishing works shall include but are not limited to the following:

**WALLS**

1. Exterior
  - a. 13mm thick Plain Cement with Elastomeric Paint Finish
  - a. 300mm x 600mm Slate Wall Tiles
2. Interior
  - a. 13mm thick Plain Cement with Elastomeric Paint Finish
  - b. 300mm x 600mm Ceramic glazed tiles for toilets

**FLOORS****Passenger Shed**

1. F1-600mm x 600mm Unglazed Ceramic Wall tiles
  - a. Passenger's Waiting Area
  - b. Male toilet
  - c. Female toilet
2. 300mm x 300mm Tactile Blocks for Ramps
  - a. Entrance
3. Rough cement finish for ramps.
4. Waterproof finish for all roof deck.

**Terminal Management Office**

1. 600mm x 600mm Unglazed Ceramic Tiles
  - a. PPA Cashier
  - b. Arrastre
  - c. Toilet
2. Non-skid/ Rough Cement Floor Finish for Porch
3. F2-Waterproofing for Roof Deck

**Guard House**

1. F1-600mm x 600mm Unglazed Ceramic Tiles
2. F2-Waterproof Finish for Roof Deck

**CEILING****Passenger Shed**

1. C1- 0.4 mm thick pre-formed / pre-painted ribbed-type spandrel metal ceiling
  - a. Passenger's Waiting Area
  - b. Canopy
2. C2- 12mm thick Moisture-resistant Gypsum Board painted on 0.40mm thick Galvanized Steel Ceiling Suspension System @ 0.40m O.C. (Furring), 0.60m O.C. (Carrying Channel, and 1.20m O.C. B.W. Suspension Rod)
  - a. Female Toilet
  - b. Male Toilet

**Terminal Management Office**

1. C1- Non-sag Acoustic Board on Powder-Coated Aluminum T-runners of equivalent of 600mm x 600mm x 0.70mm
  - a. PPA Cashier
  - b. Arrastre
2. C2- 12mm thick Moisture-resistant Gypsum Board painted on 0.40mm thick Galvanized Steel Ceiling Suspension System @ 0.40m O.C. (Furring), 0.60m O.C. (Carrying Channel, and 1.20m O.C. B.W. Suspension Rod)
  - a. Toilet
3. C3- 0.4 mm thick pre-formed / pre-painted ribbed-type spandrel metal ceiling
  - a. Canopy

**Guard House**

1. C1- 12mm thick Moisture-resistant Gypsum Board painted on 0.40mm thick Galvanized Steel Ceiling Suspension System @ 0.40m O.C. (Furring), 0.60m O.C. (Carrying Channel, and 1.20m O.C. B.W. Suspension Rod)

**SUBMITTAL**

1. Shop drawings for all finishing and painting works for the building shall be submitted in advance to allow twenty-eight days for review and approval. Shop drawings shall indicate materials and details of finishing works. The Contractor shall be responsible for all errors of detailing and fabrication, and for the correct finishing work items shown on the shop drawings.
2. The Contractor, before placing order for the finishing materials shall submit to the Engineer for approval representative samples of finishing materials. No placing of orders for material for finishing works shall be made without his approval.
3. Samples of all walls finishes, measuring not less than 1000mm x 1000mm shall be submitted to the Engineer for approval as to its finish texture and workmanship.

**MATERIAL REQUIREMENTS****WALL FINISHES AND COUNTERTOPS**

1. Plain Cement Finish
  - a. Sand shall be clean and hard material. Sand shall be free from deleterious substances and conforming with the requirements of ASTM C 33.
  - b. Cement shall be Portland cement conforming with the requirements of ASTM Designation C 150.
  - c. Water shall be clean and potable.
  - d. Bonding compound shall conform to ASTM C 631.
  - e. Hydrate lime shall conform to ASTM C 206.
  - f. Synthetic fibrous reinforcement shall conform to BS 5139 or ASTM C 1116.
  
2. Wall Ceramic Tiles
  - a. Wall tiles shall be glazed ceramic tiles color as per Architect's approval.
  - b. Trimmers and mouldings shall be lustrous, glazed with size and color corresponding to wall tiles.
  - c. Portland cement, sand, bonding compound, lime and water shall conform with the requirements.
  
3. Granite Tiles
  - a. Black granite slabs for toilet countertops, fascia and splashboard. Dimensions as shown on the Drawings.
  - b. Shall be sound material with uniform and favorable working qualities and with very limited natural faults.
  - c. Color, veining and quality shall be approved by Architect.
  - d. Veining shall run vertically on all vertical surfaces and direction of veining shall continue in same directions over horizontal surfaces except as directed by the Engineer.
  - e. Sealer
    - e. 1. Shall be a commercial penetrating type free from harmful alkali or acid content specially prepared for marble work
    - e. 2. Shall have a Ph factor between 7 and 9
    - e. 3. Shall not discolor
    - e. 4. Shall produce a slip resistant surface
    - e. 5. Shall have a flash point not less than 35 °C
  - f. Cleaning fluid
    - f. 1. Shall be commercial neutral liquid type especially prepared for marble work
    - f. 2. Shall have a Ph factor between 7 and 9
    - f. 3. Shall be free from crystallizing salts or water-soluble alkaline salts
    - f. 4. Shall be biodegradable and phosphate free

**FLOOR FINISHES**

1. **Vitrified Ceramic Unglazed Tiles**
  - a. Vitrified ceramic unglazed floor tiles shall be colored and varies as shown on the drawings or to be designated by the Architect's.
  - b. Portland Cement, sand and water shall conform with the requirements.
  - c. Vitrified ceramic unglazed floor tiles shall be delivered in the manufacturer's original unbroken packages or containers that are labeled plainly with the manufacturer's name and brand. Containers shall be grade scaled. Materials shall be stored in dry weathertight enclosures, and shall be handled in a manner that will prevent the inclusion of foreign materials and damage by water or dampness.
2. Non-slip floor finish or floor tiles for all stairs & entrance's landing.
3. Non-skid floor finished shall be applied to ramps.
4. Waterproof finish for all roof deck.

## **EXECUTION**

### **WALL FINISHES**

1. **Plain Cement Finish**
  - a. **Preparation of Surfaces**

All surfaces shall be cleaned and protected from dust, loose particles and other materials, which would prevent good bond, shall be removed.

Plaster shall not be applied directly to concrete and masonry surfaces coated with bituminous compounds and surfaces previously painted or plastered.

All surfaces shall be thoroughly wetted before plastering.
  - b. **Trial Mix**

A trial mix of at least three (3) different water-cement ratios for a proposed mix shall be prepared under full scale conditions and adequate workability. The proportions by weight of cement to the weight of sand shall not be less than one part of Portland cement to two parts of sand.

The proportion of cement-sand and water necessary to produce the cement plaster of the required consistency shall be subject to the approval of the Engineer. Such approval may be withdrawn at any time and a change in proportions may be required. Based on the approved mix proportions, the Contractor shall prepare a list showing the number of kilograms of the various materials to be used in the cement plaster finish mix.

No cement plaster finish shall be started without an approved trial mix by the Engineer.
  - c. **Cement Finish Application**

A brown coat with sufficient pressure shall be applied to fill the gaps, and to secure a good bond. Moistened for 48 hours, each coat of cement plaster shall be kept after application and allow to dry.

A finish coat shall be applied after the brown coat has set. The brown coat shall be moistened before application of the finish coat. Finish coat shall be floated to plumb, even planes and surfaces.

Final plaster finishes shall be rubber sponged.

d. Tolerance

The Contractor shall finish plaster work plumb, level, square and true within tolerance of 3mm in 3 meters, without cracks and other imperfections.

e. Patching and Cleaning

Upon completion of the building, and when directed, all loose, cracked, damaged or defective plastering shall be cut out and re-plastered in a satisfactory and approved manner.

2. Wall Tiles

a. Mortar Preparation

All mortar setting beds shall be mixed by volume in the proportion of 1 part Portland cement and 3 parts dry sand and not more than 1/10 part hydrated lime.

Mortar materials shall be measured in approved containers, which will ensure that the specified proportions of materials will be controlled and accurately maintained during the progress of the work. Measuring materials with shovels, "shovel count", will not be permitted. Unless specified otherwise, mortar shall be mixed in proportions by volume, in an approved mortar box.

The quantity of water shall be controlled accurately and uniformly. The aggregates shall be introduced and mixed in such manner that the materials will be distributed uniformly throughout the mass. A sufficient amount of water shall be added gradually and the mass further mixed until a mortar of the elasticity necessary for purpose intended is obtained. Mortar boxes, pans and wall surfaces shall be kept clean and free from debris or dried mortar. The mortar shall be used before the initial set of the cement has occurred. Re-tempering of mortar in which cement has started to set will not be allowed.

b. Application of Wall Tile

Interior masonry shall be clean, thoroughly dry, sound and sufficiently rough to provide strong mechanical bond. Surfaces shall be evenly damped immediately prior to the application of the scratch coat.

Scratch coat shall be applied to masonry, as backing for wall tile, not less than 24 hours or more than 48 hours before starting the tile setting. The scratch coat shall not be less than 6 mm from the face of the masonry. The scratch coat shall be applied with sufficient pressure to ensure a proper bond with the base for the setting bed. While the mortar is still plastic, the scratch coat shall be cut with a trowel at all internal vertical angles for the depth of the coat with the full height of the tile bed and shall be cross-scratched, in 25 mm centers for the extent of the tile bed.

Immediately before the application of mortar setting bed, the scratch coat shall be moistened thoroughly but not saturated. Temporary screeds shall be applied to the scratch coat with mortar to provide a true and plumb surface, the proper distance back

from the finished wall line. The setting bed shall be applied, rodded and floated flush with the screeds over an area not greater than the area to be covered with the tile while the bed remains plastic. The thickness of the setting bed shall not exceed 15mm and the mortar shall not be re-tempered. The setting bed shall be cut with a trowel at all internal corners as specified for the scratch coat.

Mounted tiles shall be soaked in clean water a minimum of one hour before they are set. Absorptive mounted tiles shall be damped by placing sheets on a wetted cloth in a shallow pan before setting. A skim coat of neat Portland cement mortar, mixed with water to the consistency of a pasty, thick cream, shall be applied 0.8mm to 1.6mm thick to the mortar setting bed, or to the back of each tile as laid. The tiles shall then be pressed firmly on the setting bed and tamped until flush and in the plane of the other tiles. The tiles shall be applied before the mortar bed has taken its initial set.

Intersections and returns shall be formed accurately. Where cutting of tiles is necessary it shall be done at the internal angles of the walls or wainscots. Cutting and drilling tiles shall be done neatly without marring the surfaces. The cut edges of tiles against trim, built-in fixtures, and similar surfaces shall be ground and jointed carefully. The tiles shall fit closely with plumbing fixtures and around electric outlets, pipes and fittings, so that the plates or escutcheons will properly overlap the tiles. Wainscots shall be within one half of the heights indicated without cutting of the tiles.

Bases, caps, bull-nose corners, and all other trimmers moulded or shaped features, and accessories shall be backed thoroughly with mortar and set firmly into place. All lines shall be kept straight and true, and all finished surfaces brought to true and even planes, straight and plumb, and internal corners squared and external corners rounded.

Horizontal joints shall be maintained level and vertical joints plumb and in alignment. The completed work shall be free of broken, cracked, damaged or otherwise faulty tiles.

Joints shall be parallel and uniform in width, plumb, level and in alignment. End joints in broken-joint work shall be made as far as practicable, on the center line of adjoining tiles. Except in special arrangement and design, as indicated or specified, square tiles shall be set with straight joints, and oblong tiles shall be set with broken joints.

Joint widths shall be uniform and spaced to accommodate the tile in the given spaces with a minimum of cutting. Tiles shall be wetted, if they have become dry, before applying grout. Joints 3mm or less in width shall be grouted with a neat Portland cement grout of the consistency of thick cream. Other joints shall be pointed with mortar consisting of one part Portland cement and two parts pointing sand. The grout for walls and other vertical surfaces shall contain non-staining white Portland cement. Grout and pointing mortar shall be forced into joints by using trowel, brush or finger application.

Before the grout or mortar sets, the joints of cushion edge tiles shall be struck or tooled to the depth of cushion, filling all skips or gaps, and the joints of square edge tiles shall be filled completely flush with their surface. Dark cement shall not show through grouted white joints. Care shall be taken to avoid scratching glazed finishes. All mortar or grout shall be removed before it has set or hardened.

c. **Cleaning and Curing**

All completed tile work shall be thoroughly sponged and washed diagonally across joints, and finally polished with clean, dry cloth. Acid cleaning of unglazed tile, when necessary, shall not be done within ten days after setting tile. All metal shall be covered with an approved grease and the tile shall be wetted with clean water, before tile is cleaned with 10% muriatic acid solution. After acid cleaning, the tile shall be flushed with clean water, and the grease coating on metal shall be removed. Acid cleaners shall not be used on glazed tile.

d. **Protection**

Tiled walls outside corners (external angles) shall be protected with board corner strips in areas used as passage ways by workmen. Extreme care should be taken not to disturb walled tiled until mortar has fully set.

3. **Painting Works**

a. **Surface Preparation**

Allow new masonry to dry for 14 days (for exterior surfaces) to 28 days (for interior surfaces) under normal conditions before painting. Surface to be painted should be clean and dry, free from oil, grease, dirt, dust, contaminants, and all loose grit and mortar.

**Without mesh:**

1st Coat: Elastomeric Wall Covering Sealer

2nd and 3rd Coat: Elastomeric Wall Covering Basecoat

4th Coat: Elastomeric Wall Covering Topcoat

**With mesh:**

1st Coat: Elastomeric Wall Covering Sealer

2nd Coat: Elastomeric Wall Covering Basecoat  
Reinforcing Membrane: Fiberglass Matting

3rd and 4th Coat: Elastomeric Wall Covering Basecoat

5th Coat: Elastomeric Wall Covering Topcoat

**FLOOR FINISHES**

1. **Ceramic Tiles**

a. **Mortar Preparation**

Mortar mix proportion and preparation shall be in accordance with the requirements.

b. **Surface Preparation**

Surfaces to receive the tiles shall be clean, free of dust, dirt, oil, grease, and other deleterious substances. Floor tile operations in spaces receiving wall tile shall not be started until wall tile installation has been completed. Before tile is applied with a

dry set mortar bed, the structural floor shall be tested for levelness or uniformity of slope by flooding it with water. Areas where the water ponds shall be filled and leveled with mortar and shall be retested before the setting bed is applied.

c. **Placing of Setting Beds and Floor Tile**

Mortar setting beds shall have a minimum thickness of 20mm for floors. The structural concrete slab shall be soaked thoroughly with clean fresh water on the day before the setting bed is to be applied. Immediately preceding the application of the setting bed, the structural slab shall again be wetted thoroughly, but no free water shall be permitted to remain on the surface.

A skim coat of neat Portland cement mortar shall then be applied not more than 4mm thick. The mortar shall be spread until its surface is true and even and thoroughly compacted, either level or sloped uniformly for drainage, as the case requires. A setting bed, as large as can be covered with tile before the mortar has reached its initial set, shall be placed on one operation; but in the event that more setting mortar has been placed than can be covered, the unfinished portion shall be removed and cut back to a clean beveled edge.

All mounted tiles shall be soaked in clean water a minimum of one hour before they are set. Absorptive mounted tile shall be dampened by placing sheets on a wetted cloth in a shallow pan before setting. No free water shall remain on the tiles at the time of setting. Before the initial set has taken place in the setting bed, a skim coat of neat Portland cement mortar, 0.7mm to 1.6mm thick, shall be trowelled or brushed over the setting bed and/or the back of the tile, or a thin layer of Portland cement, 0.79mm to 2mm thick, may be hand-dusted uniformly over the setting bed and worked lightly with a trowel or brush until thoroughly damp.

The tiles shall then be pressed firmly upon the setting bed, and beaten into the mortar until true and even with the plane of the finished floor line. Beating and leveling shall be completed within one hour after placing tiles or sheets. Borders and defined lines shall be laid before the field or body of the floor. Where floor drains are provided, the floors shall be sloped to drain properly to the drains. Intersections and returns shall be formed accurately.

Cutting of tile, where necessary, shall be done along the outer edges of the floor. As far as practicable, no tiles of less than half size shall be used. Cutting and drilling of tiles shall be done neatly without marring the tile surfaces. The cut edges of tile against trim, bases, thresholds, pipes, built-in fixtures, and similar surfaces shall be ground and jointed carefully. Tile shall fit closely and neatly at all plumbing fixtures and around electrical outlets, pipes and fittings so that cover plates or escutcheons will overlap the tiles properly. Tiles shall be secured firmly in place and loose tiles or tiles sounding hollow shall be removed and replaced. All lines shall be kept straight, parallel, and true, and all finished surfaces brought to true and even planes. The inner edges of borders shall be kept straight and, where practicable, shall form right angles at all returns. The paper and glue shall be removed from mounted tile, without using excess water, within one hour after installing the tiles.

Joints shall be parallel and uniform in width, plumb, level and in alignment. End joints in broken-joint work shall be made as far as practicable, on the center lines of adjoining tiles. Except in special arrangement and design, as indicated or specified, square tiles shall be set with straight joints, and oblong tiles shall be set with broken joints.

Joint widths shall be uniform and spaced to accommodate the tile in the given spaces with a minimum of cutting. Tiles shall be wetted, if they have become dry,

before applying grout. Joints 3.2 mm or less in width shall be grouted with a neat Portland cement grout of the consistency of thick cream. Other joints shall be pointed with mortar consisting of one part Portland cement and two parts pointing sand.

The grout or mortar for joints on floors shall be white Portland cement or as specified by the Engineer. Grout pointing mortar shall be forced into joints by using trowel, brush or finger application. Before the grout or mortar sets, the joints of cushion edge tile shall be struck or tooled to the depth of the cushion, filling all skips or gaps, and the joints of square edged tiles shall be filled completely flush with their surface. Dark cement shall not be seen through grouted white joints.

All surplus mortar or grout shall be removed before it has set or hardened.

d. **Cleaning and Curing**

Floors shall be covered with waterproofed paper with all joints lapped at least 96 mm and allowed to damp cure for at least 72 hours before foot traffic is permitted thereon.

All completed tile work shall be thoroughly sponged and washed diagonally across joints, and finally polished with clean, dry cloth. Acid cleaning of unglazed tile, when necessary, shall not be done within ten days after setting the tile. All metal shall be covered with approved grease and the tile shall be wetted with clean water, before tile is cleaned with 10% muriatic acid solution. After acid cleaning, the tile shall be flushed with clean water, and the grease coating on metal shall be removed.

Finished tile floors shall be covered with clean building paper before foot traffic is permitted on them. Board walkways shall be placed on floors that are to be continuously used as passage ways by workmen. Thresholds shall be covered with boards. Tiles vertical outside corners (external angles) shall be protected with board corners strips in areas used as passage by workmen.

2. **Plain Cement Floor Finish with Non-metallic Floor Hardener**

a. **Trial Mix**

No plain cement floor finish work shall be started without the approval of the Engineer of the trial mix.

b. **Application**

The concrete sub-floor shall be cleaned and projection, dust, loose particles and other materials which would prevent good bond shall be removed. The sub-floor surface shall be moistened but not soaked, dry cement shall then be sprinkled over it and the mortar shall be spreaded on the setting bed. The surface shall be tamped to assure a good bond over the entire area and screeded to provide a smooth and level bed at proper height.

Mortar mix shall be one part Portland cement to three parts sand. Following the placing of leveling concrete on the floor and after the concrete is free from excess water, a dry mixture of 2 parts of floor hardener and 1 part Portland cement shall be uniformly dusted over the floor. Three kilograms of floor hardener shall be used for every square meter of flooring or in accordance with approved manufacturer's specifications. The dry mixture shall be floated thoroughly into the surface which shall be finished by steel trowelling and cured by water or curing compound for seven (7) days.

3. **Protection**

- a. Before turn over of the building to the Owner, wash pebble surfaces with 1 part muriatic acid to 6 parts clean water.
- b. Apply an overlapping strokes of water shield using brush or by low pressure spraying. Dries to a tack-free surface in 4-6 hours and cures to form an effective water repellant film in approximately 24 hours.
- c. Protect finished surface with specified hardeners and sealants.

#### 4. Warranty

##### a. Paint Finish Warranty

The manufacturer shall warrant against fading, chalking, peeling, or cracking of paint finish for a period of ten (10) years.

### INSTALLATION OF DOORS

#### 1. Surface Preparation

Ensure surfaces to receive panels are structurally sound, even, smooth, clean, dry, and free from defects detrimental to work.

##### **Passenger Shed**

- D1 - 1100mm x 2150mm Marine Plywood Finish Flush Door in Quick-drying Enamel Finish with Louver at the bottom portion (Female Toilet)
- D2 - 1100mm x 2150mm Marine Plywood Finish Flush Door in Quick-drying Enamel Finish with Louver at the bottom portion (Male Toilet)

##### **Terminal Management Office**

- D1 - 800mm x 2150mm marine plywood finish flush door in quick-drying enamel finish
  - a. PPA Cashier
  - b. Arrastre
- D2 - 800mm x 2150mm marine plywood finish flush door in quick-drying enamel finish with louver at the bottom portion
  - a. Toilet

##### **Guard House**

- D1 - 700mm x 2150mm cold-rolled steel door in quick-drying enamel finish with 8mm thick clear viewing glass

##### **Pump House**

- D1 - 1000mm x 2150mm marine plywood finish flush door in quick-drying enamel finish

##### **Power House**